

DEPARTMENT OF THE ARMY TECHNICAL MANUAL
DEPARTMENT OF THE NAVY PUBLICATION
DEPARTMENT OF THE AIR FORCE MANUAL
MARINE CORPS MANUAL

TM 9-6920-210-14
NAVPERS 15217
AFM 50-27
TM 6920-14 1

**OPERATOR, ORGANIZATIONAL
DIRECT SUPPORT AND GENERAL SUPPORT
MAINTENANCE MANUAL
INCLUDING
BASIC ISSUE ITEMS LIST
AND
REPAIR PARTS LIST

SMALL ARMS TARGETS
AND TARGET MATERIAL**

**DEPARTMENTS OF THE ARMY, NAVY, AND THE
AIR FORCE**

OCTOBER 1968

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THE NAVY AND THE AIR FORCE

WASHINGTON, D.C., 30 October 1968

**OPERATOR, ORGANIZATIONAL, DIRECT SUPPORT AND GENERAL
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LIST AND REPAIR PARTS LIST**

SMALL ARMS TARGETS AND TARGET MATERIAL

This manual is current as of February 1968

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* This manual supersedes TM 9-6920-210-14, 26 February 1963, and TM 9-6920-210-24P, 30 January 1962.

CHAPTER 1

INTRODUCTION

Section I. GENERAL

1-1. Scope

a. This manual contains instructions for the operation and maintenance of Small Arms Targets and Target Equipment allocated to the operator through general support maintenance personnel. No maintenance allocation chart is included since all maintenance operations are the responsibility of general support maintenance personnel.

b. The functions of other technical services, incident to the construction and maintenance of training course layouts and ranges, and the use and supply of allied materials, are listed below:

(1) *Corps of Engineers*. It is the function of the Corps of Engineers to layout, construct, maintain, repair building structures, and utilities, furnish shelter, observation towers, shooting galleries, and ranges for small arms target practice.

(2) *Signal Corps*. It is the function of the Signal Corps to install and maintain target range communication systems.

(3) *Quartermaster Corps*. It is the function of the Quartermaster Corps to supply, and issue materials for the purpose of making target paste.

1-2. Forms and Records

a. *General*. DA Forms and procedures used for equipment maintenance will be only those prescribed in TM 38-750, Army Equipment Record Procedures.

b. *Recommendations for Equipment Maintenance Publication Improvements*. Report of errors, omissions, and recommendations for improving this manual by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to DA Publications) and forwarded direct to Commanding General, Headquarters, U.S. Army Weapons Command, ATTN: AMSWE-SMM-P, Rock Island Arsenal, Rock Island, Ill. 61201.

Section II. DESCRIPTION OF MAJOR ITEMS

1-3. Supplied Major Items

The following described major items are requisitioned for initial issue.

a. *Red Signal Flag, 5559733* (fig. B-1). The red flag is of scarlet woolen bunting, 24-inches wide and 36-inches fly reinforced on one end with olive-drab webbing 1-inch wide with a 1-inch "D" ring sewed on each end. It is used in the target pits, where one is required per target position, to signal misses and is displayed at all times when the targets are not ready. The flag may be fastened to the target marking staff. Additional red flags are located on the outer boundaries of the target range, as directed by the range officer.

b. *White Signal Flag, 5559728* (fig. B-2). The white flag is a 24-inch square white cloth with halyard loop and two 12-inch double tapes to attach to staff. It is used in the target pits to signal ricochets.

c. *White Signal Flag, 5559734* (fig. B-3). The white flag is of the same design and construction as the red signal flag 5559733, but is of white cotton drill. It is primarily used on artillery ranges but it may be used on small arms ranges.

d. *Red Signal Flag, 6507397* (fig. B-4). The flag is of scarlet cotton bunting, 18 feet fly. The halyard end is 5 feet 9-3/8 inches wide, bound with olive-drab webbing, with a 1-1/2

inch "D" ring with roller sewed on each end. The lower edge of the flag tapers for its full length to the fly end which is 3 feet wide. Each flag is provided with one halyard assembly consisting of 30 feet of 7/32-inch cotton sash cord and one No. 5 screw eye. The flag is hoisted on the mast provided at the commencement of firing and lowered at end of firing upon the range.

Note. The above mentioned flags are employed to indicate that the range is in use and/or to signal danger in accordance with current safety and operational regulations.

e. Target Holding Bullet Trap, 8421705 (fig. B-5). The Target Holding Bullet Trap, M1 is used to hold and illuminate the target and trap the bullet in the container at the rear of the target cone. It is used on indoor small bore ranges without an impact area.

Caution: Caliber .22 rimfire ammunition only will be fired into Target Holding Bullet Trap, M1.

1-4. Fabricated Major Items

The following major items are fabricated locally. Sets of drawings for fabrication are to be requisitioned. Refer to appendix B.

a. Target Marker, 5507906 (fig. B-6.) The target marker is used to signal the value of hits made on targets. It consists of painted sheet steel disks attached to a wooden staff. Each staff has two target marking disks, one right and one left. The right target marking disk 6006899 is painted white on one side and red on the reverse side; the left target marking disk 6108866 is painted white with a black cross and the reverse side is black. The target marking disks are 20-inches in diameter and are mounted on a slotted staff 9 feet long.

b. M1913 Bobbing Silhouette Target Assembly, 5559740 (fig. B-7). The M1913 Bobbing Silhouette Target Assembly is a 90 degree pivot type target, operated manually from behind the firing line by cords. This target is used for pistol marksmanship firing. Pasteboard target 8426438 (1, fig. B-29) is utilized on this target assembly.

c. H Kneeling Silhouette Target Assembly, 5507902 (fig. B-8). The H Kneeling Silhouette

Target is an olive drab, hand held and operated from trenches or fox holes, target. It is raised and lowered upon commands from the range control tower. This target assembly is composed of a pasteboard silhouette target 8426438 inserted and secured to a slot on a 108-inch target staff. Pasteboard target 8426438 (1, fig. B-29) is utilized on this target staff. This target is used in the technique of fire, for rifle and machine gun training.

d. H Prone Silhouette Target Assembly, 7137419 (fig. B-14). The H Prone Silhouette Target Assembly is exactly like the M1917 H Kneeling Silhouette Target Assembly 5507902 in composition and usage except a pasteboard target 8426556 (1, fig. B-30) is utilized.

e. M1917 E Kneeling Silhouette Target Assembly, 5559715 (fig. B-9). The M1917 E Kneeling Silhouette Target Assembly is composed of a pasteboard silhouette target 8426438 (1, fig. B-29) secured to a wooden target stave. The target assembly is driven into the ground for use as an individual target or is used on the M1913 I Silhouette Target Assembly (fig. B-10). This target assembly is used, in the technique of fire, for rifle and machine gun training.

f. M1917 F Prone Silhouette Target Assembly, 5559720 (fig. B-13). The M1917 F Prone Silhouette Target Assembly is composed of a pasteboard silhouette target 8426556 (1, fig. B-30) secured to a wooden target stave. The target assembly is driven into the ground for use as an individual target or is used on the M1913 I Silhouette Target Assembly (fig. B-10). The M1917 F Target Assembly is used, in the technique of fire, for rifle and machine gun training.

g. M1913 M Standing Silhouette Target Assembly, 5559842 (fig. B-11). The M1913 M Standing Silhouette Target Assembly is composed of pasteboard targets 8426438 (1, fig. B-29) and 6006881 (1, fig. B-33) secured to a wooden target stave. Target 8426438 is assembled in the top position. Target 6006881 is assembled to the lower position. The target assembly is driven into the ground for use in armored vehicle machine gun practice at 300 to 500 yards.

h. M1913 I Silhouette Target Assembly, 6507393 (fig. B-10). The M1913 I Silhouette Target Assembly has eight M1917 E Kneeling Silhouette Target Assemblies 5559715 (fig. B-9) or M1917 F Prone Silhouette Target Assemblies 5559720 (fig. B-13) or a combination of the two. The target assembly can be lowered or raised upright by means of ropes secured to the vertical and horizontal wooden stave assemblies, thus creating a disappearing and appearing effect. This target assembly is used, in the technique of fire, for rifle and machine gun training.

i. Tank Machine Gun M Silhouette Target Assembly 5559843 (fig. B-12). The Tank Machine Gun M Silhouette Target Assembly is used on the 6 by 6 foot frame on a Combination Sliding Target Frame, 6507425 (fig. B-15) or individually as directed by the range control officer. Any 6 by 6 foot paper target is pasted backwards for a background on the cloth base with paper target 6006874 (2, fig. B-29) above paper target 6006873 (2, fig. B-33).

j. Sliding Combination Target Frame, 6507425 (fig. B-15). The standard rifle marksmanship target range consists of one or more combination sliding targets with two 6 by 6 foot frames (Tank Machine Gun M Silhouette Target Assembly 5559843, fig. B-12) or two 6 by 10 foot frames. The components of the sliding combination targets, with exception of

the target frames, are identical. The target with the 6 by 6 foot frame is intended for use on ranges of 200 to 600 yards. The target with 6 by 10 foot frames is intended for erection on ranges of 800 to 1000 yards. The target frames are alternately raised or lowered, giving pit personnel the opportunity to maintain one target while the other is being fired on.

k. Landscape Target Frame, 6507424 (fig. B-16). The Landscape Target Frame is the basic frame for supporting landscape targets. The complete target consists of a set of ten black and white poster paper landscape targets 7138253 (fig. B-38) mounted on a target frame. The set mounted and fastened on the target frame makes a panoramic picture of a landscape of such size that all of the salient features will be recognized at a distance of 1,000 inches.

l. Machine Gun Rolling Target Frame, 5559725 (fig. B-17). The Machine Gun Rolling Target Frame is installed on a 1,000-inch machine gun range. The rolling target car assembly is used as the foundation for the horizontal moving target in machine gun combat practice and for track-type antitank target on the 1,000-inch range.

m. 1,000-inch Range Single Target Frame, 6546236 (fig. B-18). The single target frame (30 inches by 42 inches) is used, as required, for holding small targets, usually on a 1,000-inch range.

CHAPTER 2

OPERATING INSTRUCTIONS

2-1. General

All target selection and operation will be in conjunction with, and limited to, current safety and operational regulations and procedures.

2-2. Usage of Miscellaneous Equipment

a. Pasteboard Targets. The usage and selection of the pasteboard targets, listed under Miscellaneous Equipment in appendix B, are as directed in paragraph 2-1, above. These targets are primarily used as a backing for the appropriate paper target. Wax impregnated pasteboard targets will be replaced only, when they have deteriorated through usage (bullet holes), to a condition where they cannot give suitable support to the paper targets pasted on them.

Note. Pasteboard targets are issued in accordance with appendix B. Refer to section III, in the description column, under the heading "Miscellaneous Equipment" for the item and exact quantity issued for each separate pasteboard target Federal stock number.

Example: On a firing range where twenty-five M1913 Bobbing Silhouette Target Assemblies, 5559740 (fig. B-7) are needed and approximately five hundred individuals are going to fire, the quantities needed to supply the E, Kneeling, Pasteboard Silhouette Target, 8426438 (1, fig. B-29) and the E, Kneeling, Paper Silhouette Target 6006874 (2, fig. B-29) for requisitioning are one each per Federal stock number. This is due to the fact that for the pasteboard target the user is supplied 25 individual targets per each quantity of one ordered under the FSN; and, for the paper targets the user is supplied 500 individual targets per each quantity of one ordered under the FSN.

Note. Pasteboard targets are illustrated in appendix B.

b. Paper Targets. The usage and selection of paper targets, listed under Miscellaneous Equipment in appendix B, are as directed in paragraph 2-1, above. These targets are pasted over a backing (either pasteboard or cloth)

on the appropriate target assembly. They are pasted one on top of the other, as necessary.

Note. Paper targets and their repair centers are issued in accordance with appendix B. Refer to section III, in the description column, under the heading "Miscellaneous Equipment" for the item and exact quantity issued for each separate paper target or repair target center Federal stock number. (Refer to example under *a* above.)

Note. Paper targets are illustrated in appendix B.

c. Repair Centers. Repair centers are used to increase the life of the applicable paper target. The repair centers are pasted, one on top of the other, as necessary to repair bullet hole damage in the hit area of the paper target. Paper targets are imprinted with alignment markings, as are the repair centers, to assure proper positioning. Refer to the note in *b* above for pertinent supply data.

Note. Repair centers are illustrated in appendix B.

d. Target Pasters, Spotter Disks and Spindles. Target pasters (fig. B-37) are used for covering bullet holes in paper targets. They are also used for indicating aiming points and covering bullet holes in machine gun and rifle targets. To use the target pasters, moisten the gummed side and slide it onto the target. Two colors of waterproof target pasters are supplied, buff and black. The pasters are 1-inch wide, perforated every inch, and are supplied in a dispensing box, containing a roll of 500.

Note. Target pasters are issued by box, each box containing ten individual dispensing boxes of 500 pasters each. Thus under each FSN a quantity ordered of 1 each, will provide the user with 5000 target pasters.

e. Target Spotter Disks and Target Spotter Spindles. Target spotters are used to indicate the location of shot holes on paper targets. The complete target spotter consists of a wooden target spotter spindle inserted into a pasteboard target spotter disk. The disks are of three sizes (1-1/2 inch diameter, 8426437, 3,

fig. B-36, 3 inch diameter, 7138255, 4, fig. B-36, and 5 inch diameter, 7138254, 1, fig. B-36), white on one side and black on the reverse side, and have a hole in the center for inserting the target spotter spindle. The spindle (2, fig. B-36) is 3-1/4 inches long and has maximum diameter of 11/32 inch.

Note. The spotter disks and spindles are issued under individual Federal stock numbers. The disks are issued in a quantity of 100 and the spindles in a quantity of 200 under their individual FSN.

2-3. Paste and Pasting of Targets

a. Preparing Paste.

(1) Place 2 quarts of flour in a 12-quart ordinary galvanized iron bucket.

(2) Pour cold water in small quantities, stirring constantly until the mixture is free of lumps and has the consistency of thin dough.

(3) Next, pour boiling water into the mixture while stirring rapidly. It is necessary that the water be boiling hot and that the paste be stirred very briskly. Do not fill the bucket entirely to the top with boiling water because the paste swells and may run over. Do not make more paste than is needed at one time because it sours in a few days. If it gets too thick at any time, it can be thinned with a little cold water. To keep rodents from gnawing targets, add 1 tablespoonful of concentrated lye dissolved in 1 pint of water into each bucket of paste.

b. Pasting of Targets.

(1) Place the target frame on some surface which will prevent the target cloth from sagging when the paper target is pasted on it. A table for this purpose can be constructed easily. The top of the table should be just the size of the inside of the target frame, with an edging around the top, but one inch below it, so that when the target frame is placed on the table the cloth will be supported evenly by the table top and the target frame, setting down over the edge, will be supported by the edging strip.

(2) Using the paste brush, apply the target paste thickly, but evenly on the back of the paper target, then fold the paper target from each end to the center, thus bringing pasted surfaces together, and place the paper target aside for a few minutes. This will allow the paste to soak into the paper target.

(3) In the meantime, cover the cloth on the target frame with an even coat of paste.

(4) Open up the paper target and lay it on the target frame on the table and brush out all the wrinkles with a clean paste brush. See that all the edges of the paper target are securely pasted down. When the target dries, it will be perfectly smooth and even.

CHAPTER 3

GENERAL SUPPORT MAINTENANCE INSTRUCTIONS

Section I. REPAIR PARTS AND MISCELLANEOUS EQUIPMENT

3-1. General

Authorized repair parts, miscellaneous equip-

ment and cleaning and preserving materials are listed in appendix B.

Section II. LUBRICATION INSTRUCTIONS

3-2. Specific Lubrication Instructions

a. *Sliding Combination Target Frame, 6507425* (fig. B-15). Lubrication of the sliding combination target frame will consist of greasing the slide rods and oiling the pulleys. Care should be exercised when oiling the pulleys not to get lubricant on the grooved area where the rope travels.

b. *Machine Gun Rolling Target Frame, 5559725* (fig. B-17). Lubrication of the machine gun rolling target frame will consist of greasing the axle bearing area (2, fig B-21) where contact with the axle is made, and oiling the tackle block. Care should be exercised when oiling the tackle block not to get lubricant on the area where the rope travels.

Section III. INSPECTION PROCEDURES AND PREVENTIVE MAINTENANCE

3-3. Inspection Procedures

Target assemblies will be inspected, prior to use. The following areas will be inspected:

a. Wooden components will be inspected for bullet holes and resulting splintering that, with normal usage, will cause the target assembly to fail during a day's firing.

b. Cloth will be inspected for tears and rips.

c. Ropes and cords will be inspected for fraying, breaks, and cuts.

d. Lubricated areas will be inspected to insure proper lubrication.

3-4. Preventive Maintenance

Preventive maintenance will consist of lubrication as required and a daily inspection of target assemblies when in use to insure that a normal day's firing can result. Good judgment must be exercised in this area to obtain maximum life of the assemblies.

Section IV. REPAIR INSTRUCTIONS

3-5. Repair of Cloth Components

a. Cloth components on target assemblies will be replaced when they have deteriorated (bullet holes, tears, rips) beyond the point of usage as specified in paragraph 3-4.

b. The procedure for replacing cloth components are outlined below:

(1) Unroll enough cloth to cover the frame to be covered, but do not cut or tear off. Lay the cloth on the frame and have handy a supply of double-pointed tacks or staples.

(2) Tack the free end of the cloth about midway on one vertical rail and then *stretching it tightly*, tack it midway on the other vertical rail. Then tack midway on the horizontal rails. Complete the tacking by finishing at diagonal corners, placing the tacks about 6-inches apart and keeping the cloth smooth and taut.

(3) Cut the cloth from its bolt so as to have a clean free edge for use on the next frame.

3-6. Repair of Wooden Components

a. Wooden components of target assemblies will be replaced, when they are beyond the point of usage, as specified in paragraph 3-4.

b. The method and extent of repair to wooden components will rest solely on the discretion of qualified range maintenance personnel.

3-7. Repair of Cords and Ropes

a. Cords and ropes used on target assemblies will be replaced when they are declared unserviceable, refer to paragraphs 3-3 and 3-4.

b. In some instances a cord or rope can be suitably repaired by tying or splicing. (Refer to TM 5-725, Rigging.) Care should be exer-

cised that if these methods are used, ties or splices will perform smoothly when passing through pulleys or tackle blocks.

3-8. Storage of Bulk Issue Items

Appropriate storage for bulk issue items (cloth, cords, ropes, targets, pasteboard and paper, flour, paint, primer, and lubricants) are the responsibility of range maintenance personnel. An area that is dry, well ventilated, and as rodent proof as possible should be maintained for the storage of these items. Paint, primer, and lubricants must be stored in concurrence with current local regulations.

Section V. FINAL INSPECTIONS

3-9. General

After completion of repairs, target assemblies

will meet criteria imposed by original drawings.

APPENDIX A

REFERENCES

A-1. Publication Indexes

The following indexes should be consulted frequently for the latest changes or revisions

of references given in this appendix and for new publications relating to material covered in this manual.

Index of Administrative Publications	DA Pam 310-1
Index of Army Films, Transparencies, GTA Charts, and Recordings	DA Pam 108-1
Index of Blank Forms	DA Pam 310-2
Index of Doctrinal, Training, and Organizational Publications	DA Pam 310-3
Index of Supply Catalogs and Supply Manuals (excluding types 7, 8 and 9)	DA Pam 310-6
Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 7, 8 and 9) Supply Bulletins, and Lubrication Orders	DA Pam 310-4

A-2. Forms

The following form pertains to this materiel.
DA Form 2028, Recommended Changes to DA Technical Manual Parts List or Supply Manual 7, 8 and 9.

a. Ammunition.

Ammunition, General	TM 9-1900
Ammunition, Rockets and Missiles for Basic and Advance Individual Training (by MOS)	TA 23-100-1
Ammunition, Rockets, and Missiles for CONUS Service School Training	TA 23-100-2
Ammunition, Rockets, and Missiles for Unit Training—Active Army and Reserve Components	TA 23-100-6
Ammunition for Training in Oversea Theaters	TA 23-100-3
Ammunition for Training, USAR Schools	TA 23-100-4
Ammunition for Training—USMA, ROTC Schools, and ROTC Summer Camps	TA 23-100-5
Miscellaneous Ammunition and Explosives	TA 23-101
Malfunctions Involving Ammunition and Explosives	AR 700-1300-8
Regulations for Firing Ammunition for Training, Target Practice, and Combat	AR 385-63

b. General.

Army Equipment Record Procedures	TM 38-750
Competition in Small Arms	AR 622-10
Promotion of Rifle Practice	AR 920-20
Qualification in Arms	AR 622-5
Rigging	TM 5-725
Safety: Accident Reporting and Records	AR 385-40
Targets and Target Equipment	TA 23

A-3. Other Publications

The following explanatory publications contain information pertinent to this materiel and associated equipment.

APPENDIX B

COMBINED OPERATOR AND GENERAL SUPPORT, REPAIR PARTS AND SPECIAL TOOLS LIST

Section I. INTRODUCTION

B-1. Scope

This appendix lists basic issue items, repair parts, and miscellaneous equipment required for the performance of general support maintenance of targets and target materials.

B-2. General

This List of Major Target Assemblies and Associated Materials, Repair Parts and Special Tools List is divided into the following sections.

a. List of Major Target Assemblies and Associated Materials—Section II. A listing of the major target assemblies and associated materials for small arms targets and target materials.

b. Repair Parts—Section III. A list of repair parts authorized for the performance of maintenance at the general support level in figure and item number sequence.

c. Federal Stock Number and Reference Number Index—Section IV. A list of Federal stock numbers in ascending numerical sequence, followed by a list of reference numbers appearing in all the listings, in ascending alpha-numeric sequence, cross-referenced to the illustration figure number and item number.

B-3. Explanation of Columns

The following provides an explanation of columns in the tabular lists in Sections II and III.

a. Source, Maintenance, and Recoverability Codes (SMR).

(1) *Source code.* Indicates the selection status and source for the listed item. Source codes used are:

Code	Explanation
M	Applied to repair parts which are not procured or stocked but are manufactured at indicated maintenance categories.

Code	Explanation
P	Repair parts which are stocked in or supplied from the GSA/DSA, or Army supply system, and are authorized for use at indicated maintenance categories.
C	Repair parts authorized for local procurement. When not obtainable from local procurement, such repair parts will be requisitioned through normal supply channels with a supporting statement of nonavailability from local procurement.

(2) *Maintenance Code.* Indicates the lowest category of maintenance authorized to install the listed item. The maintenance level code is:

Code	Explanation
H	General Support Maintenance

(3) *Recoverability Code.* Indicates whether unserviceable items should be returned for recovery or salvage. Items not coded are expendable.

b. Federal Stock Number. Indicates the Federal stock number assigned to the item and will be used for requisitioning purposes.

c. Description. Indicates the Federal item name and any additional description of the item required. A part number or other reference number is followed by the applicable five-digit Federal supply code for manufacturers in parentheses. Repair parts quantities included in the sets are shown in front of the repair part name.

d. Unit of Measure (U/M). A 2 character alphabetic abbreviation indicating the amount or quantity of the item upon which the allowances are based, e.g., ft., ea., pr., bx., etc.

e. Quantity Incorporated in Unit. Indicates the quantity of the item used in the functional group.

f. 30-Day DS/GS Maintenance Allowances.

Note. Allowances in GS Column are for GS maintenance only.

(1) The allowance columns are divided into three subcolumns. Indicated in each subcolumn, opposite the first appearance of each item, is the total quantity of items authorized for the number of equipments supported. Subsequent appearances of the same item will have the letters "REF" in the applicable allowance columns. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.

(2) The quantitative allowances for GS levels of maintenance will represent initial stockage for a 30-day period for the number of equipments supported.

(3) Determination of the total quantity of parts required for maintenance of more than 100 of these equipments can be accomplished by converting the equipment quantity to a decimal factor by placing a decimal point before the next to last digit of the number to indicate hundredths, and multiplying the decimal factor by the parts quantity authorized in the 51-100 allowance column. Example, authorized allowance for 51-100 equipments 40; for 150 equipments multiply 40 by 1.50 or 60 parts required.

g. 1-Year Allowances Per 100 Equipments Contingency Planning Purposes. Indicates opposite the first appearance of each item the total quantity required for distribution and contingency planning purposes. The range of items indicates total quantities of all authorized items required to provide for adequate support of 100 equipments for one year.

h. Depot Maintenance Allowance Per 100 Equipments. Not applicable.

i. Illustration.

(1) *Figure Number.* Indicates the figure number of the illustration in which the item is shown.

(2) *Item Number.* Indicates the callout number used to reference the item in the illustration.

B-4. Special Information

Identification of the usable on codes of the publication are:

Code

Used on

A	Items peculiar to target marker 5507906.
B	Items peculiar to silhouette target assembly 5559740.
C	Items peculiar to silhouette target assembly 6507393 and combination target frame 6507425.
D	Items peculiar to combination target frame 6507425.
E	Items peculiar to landscape target frame 6507424, rolling target frame 5559725, and single target frame 6546236.
F	Items peculiar to rolling target frame 5559725.

B-5. How to Locate Repair Parts

a. When Federal stock number or reference number is unknown:

(1) *First.* Using the table of contents determine the area within which the repair part or target belongs. This is necessary since illustrations are prepared for functional groups and the listings are divided into the same groups.

(2) *Second.* Find the illustration covering the assembly or target to which the repair part belongs.

(3) *Third.* Identify the repair part or target on the illustration and note the illustration figure and item number of the repair part.

(4) *Fourth.* Using the Repair Parts Listing, find the area to which the repair part or target belongs and locate the illustration figure and item number noted on the illustration.

b. When Federal stock number or reference number is known:

(1) *First.* Using the Index of Federal Stock Numbers and Reference Numbers find the pertinent Federal stock number or reference number. This index is in ascending FSN sequence followed by a list of reference numbers in alpha-numeric sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* Using the Repair Part Listing find the area of the repair part or target and the illustration figure number and item number referenced in the Index of Federal Stock Numbers and Reference Numbers.

B-6. Abbreviations

circcircumference
crescorrosion resistant steel
nomnominal
o/aover-all
phos-ctdphosphate coated
Ssteel
thdthread
thkthick(ness)
Xby (used between dimensions)

B-7. Federal Supply Codes for Manufacturers

<i>Codes</i>	<i>Manufacturers</i>
00000	Defense Personnel Support Center Philadelphia, Pa.
19204	Rock Island Arsenal Rock Island, Ill.
81348	Federal Specification
81349	Military Specification
96906	Military Standard

Section II. MAJOR TARGET ASSEMBLIES AND ASSOCIATED MATERIALS

(1) Federal Stock No.	(2) Description	(3) Unit of meas	(4) Illustration	
			(a) Fig. No.	(b) Item No.
	MAJOR ITEMS			
8345-555-9733	THE FOLLOWING MAJOR ITEMS ARE REQUISITIONED FOR INITIAL ISSUE. REQUIREMENTS ARE INDICATED IN TA-23. FLAG, SIGNAL: RED, FOR TARGET RANGE, COTTON BUNTING, 24 INCH HOIST X 36-1/8 INCH FLY 5559733 (00000)	EA	B-1	
8345-555-9728	FLAG, SIGNAL: WHITE, FOR TARGET RANGE, COTTON BUNTING, 24 INCH HOIST X 24 INCH FLY 5559728 (00000)	EA	B-2	
8345-555-9734	FLAG, SIGNAL: WHITE, FOR TARGET RANGE, COTTON DRILL, 24 INCH HOIST X 36 INCH FLY 5559734 (00000)	EA	B-3	
8345-025-3355	FLAG, SIGNAL: RED, FOR TARGET RANGE, TO SIGNAL THAT FIRING IS IN PROGRESS, COTTON BUNTING, 5 FOOT 9-3/8 INCH HOIST X 18 FOOT FLY, LOWER EDGE OF STREAMER TAPERS ITS FULL LENGTH TO THE FLY END, WHICH IS 3 FEET WIDE, WITH HALYARD ASSEMBLY 6507397 (00000)	EA	B-4	
6920-856-3031	TRAP, BULLET, TARGET HOLDING: M1 (CAL. .22 RIFLE) 8421705 (19204)	EA	B-5	
	THE FOLLOWING MAJOR ITEMS ARE NOT REQUISITIONED. THEY WILL BE FABRICATED LOCALLY. SOME COMPONENTS AND HARDWARE SETS ARE AUTHORIZED AND REQUISITIONED AS LISTED IN REPAIR PARTS SECTION. TO OBTAIN DRAWING SETS FOR FABRICATION, FORWARD REQUEST TO THE COMMANDING GENERAL, HEADQUARTERS, U.S. ARMY WEAPONS COMMAND, ATTN: AMSWE-SMM-SA, ROCK ISLAND ARSENAL, ROCK ISLAND, ILLINOIS 61201 GIVING THE FSN OF THE MAJOR ITEM TO BE FABRICATED. MAP COUNTRIES REQUIRING FABRICATION MAY OBTAIN DRAWINGS AND REQUISITION THE AUTHORIZED COMPONENTS AS LISTED IN REPAIR PARTS SECTION. FABRICATE LOCALLY OR CONTRACT FABRICATION. REQUIREMENTS ARE INDICATED IN TA-23.			
6920-550-7906	MARKER, TARGET: WOOD STAFF, S DISKS, 20 IN. DIA, 9 FT O/A LG, MID RANGE 5507906 (19204)	EA	B-6	
6920-555-9740	TARGET ASSEMBLY, SILHOUETTE: BOBBING, M1913 5559740 (19204)	EA	B-7	
6920-550-7902	TARGET ASSEMBLY, SILHOUETTE: H, KNEELING 5507902 (19204)	EA	B-8	

Section II. MAJOR TARGET ASSEMBLIES AND ASSOCIATED MATERIALS

—Continued

(1) Federal Stock No.	(2) Description	(3) Unit of meas	(4) Illustration	
			(a) Fig. No.	(b) Item No.
6920-555-9715	TARGET ASSEMBLY, SILHOUETTE: E, KNEEL- ING, M1917 5559715 (19204)	EA	B-9	
6920-650-7393	TARGET ASSEMBLY, SILHOUETTE: I, M1913 6507393 (19204)	EA	B-10	
6920-555-9842	TARGET ASSEMBLY, SILHOUETTE: M, STAND- ING, M1913 5559842 (19204)	EA	B-11	
6920-555-9843	TARGET ASSEMBLY, SILHOUETTE: M, TANK, MACHINE GUN 5559843 (19204)	EA	B-12	
6920-555-9720	TARGET ASSEMBLY, SILHOUETTE: F, PRONE M1917 5559720 (19204)	EA	B-13	
6920-713-7419	TARGET ASSEMBLY, SILHOUETTE: H, PRONE 7137419 (19204)	EA	B-14	
6920-650-7425	TARGET FRAME, COMBINATION: SLIDING 6507425 (19204)	EA	B-15	
6920-650-7424	TARGET FRAME, LANDSCAPE: 6507424 (19204)	EA	B-16	
6920-555-9725	TARGET FRAME, ROLLING: MACHINE GUN 5559725 (19204)	EA	B-17	
6920-654-6236	TARGET FRAME, SINGLE: 1000 IN. RANGE 6546236 (19204)	EA	B-18	

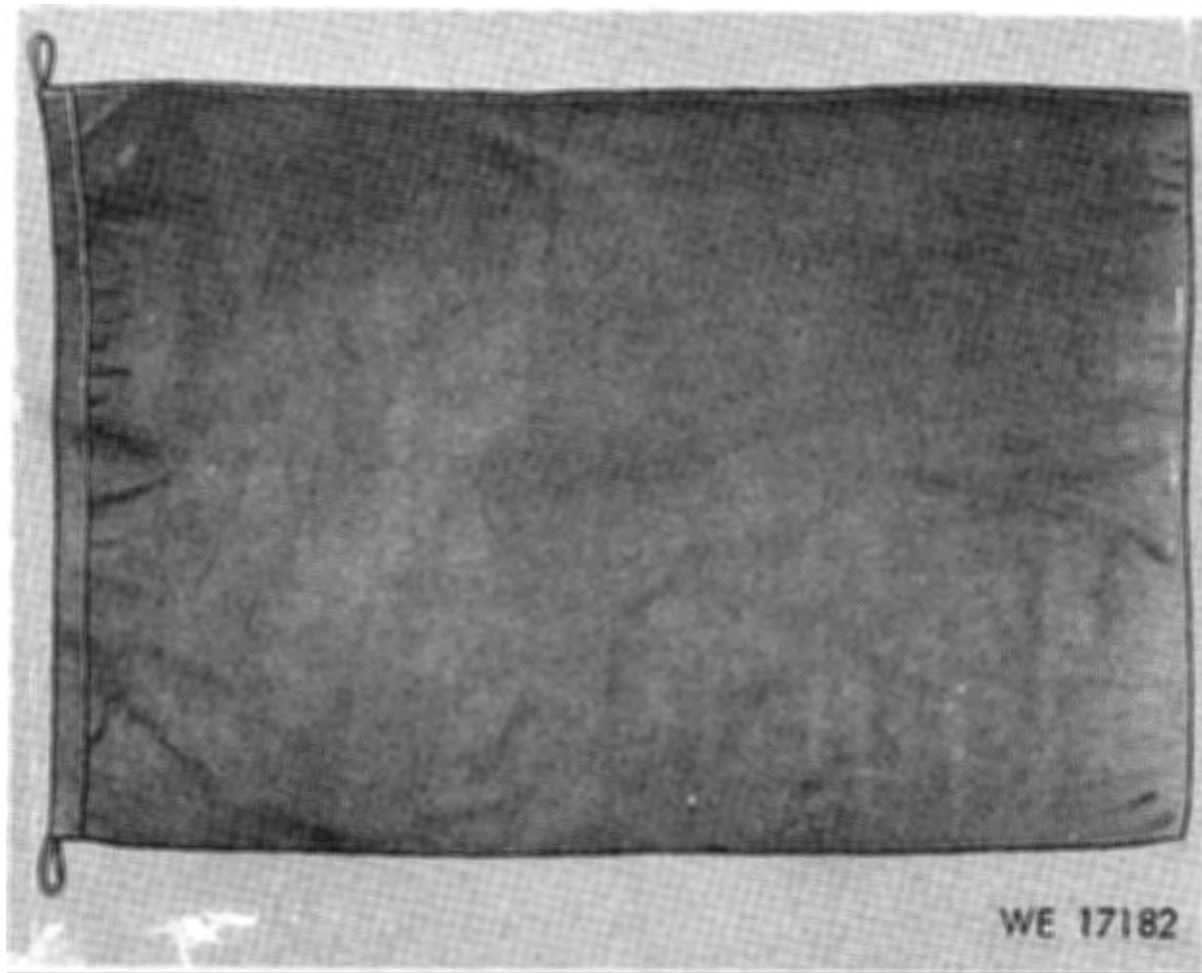


Figure B-1. Red signal flag 5559733.

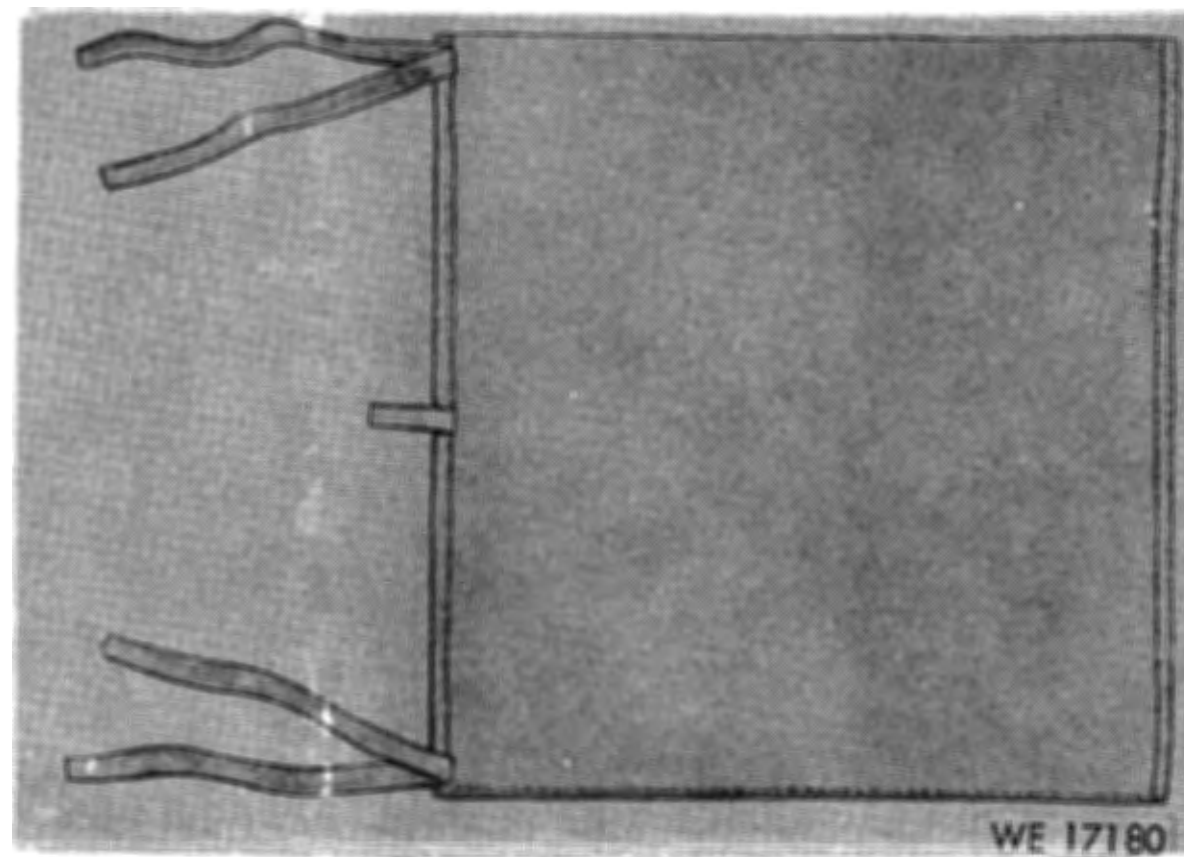


Figure B-2. White signal flag 5559728.

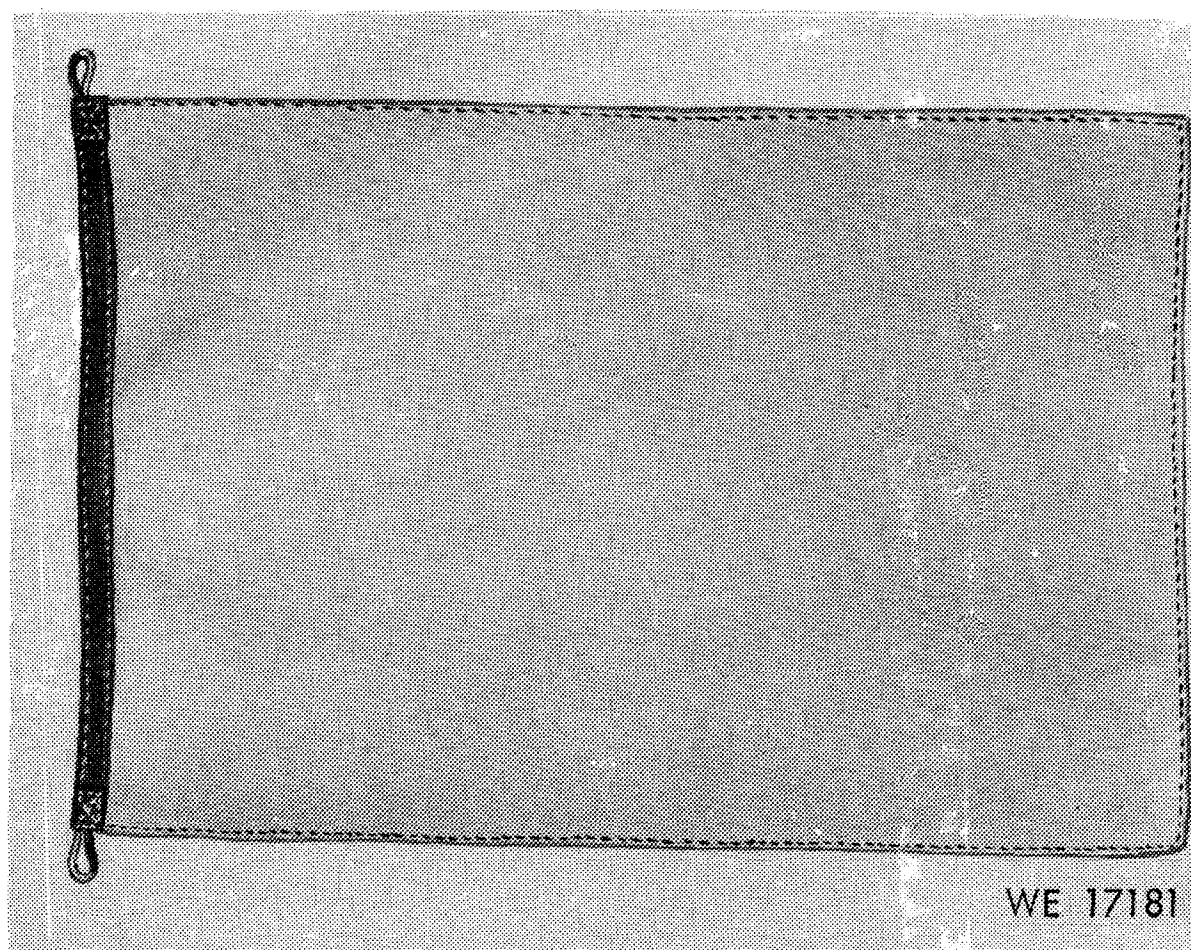


Figure B-3. White signal flag 5559734.

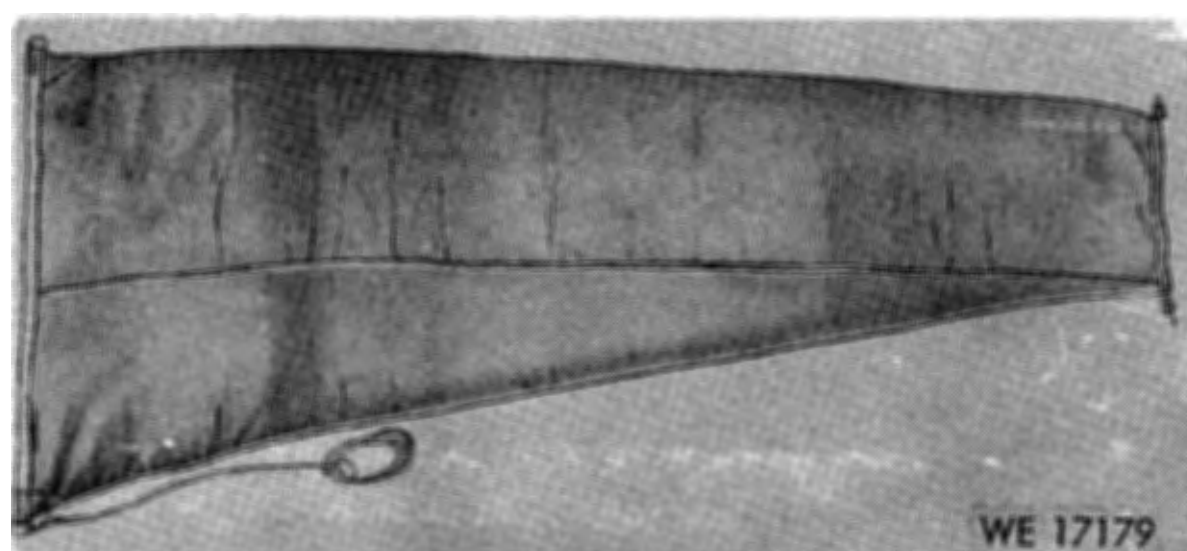


Figure B-4. Red signal flag 6507397.

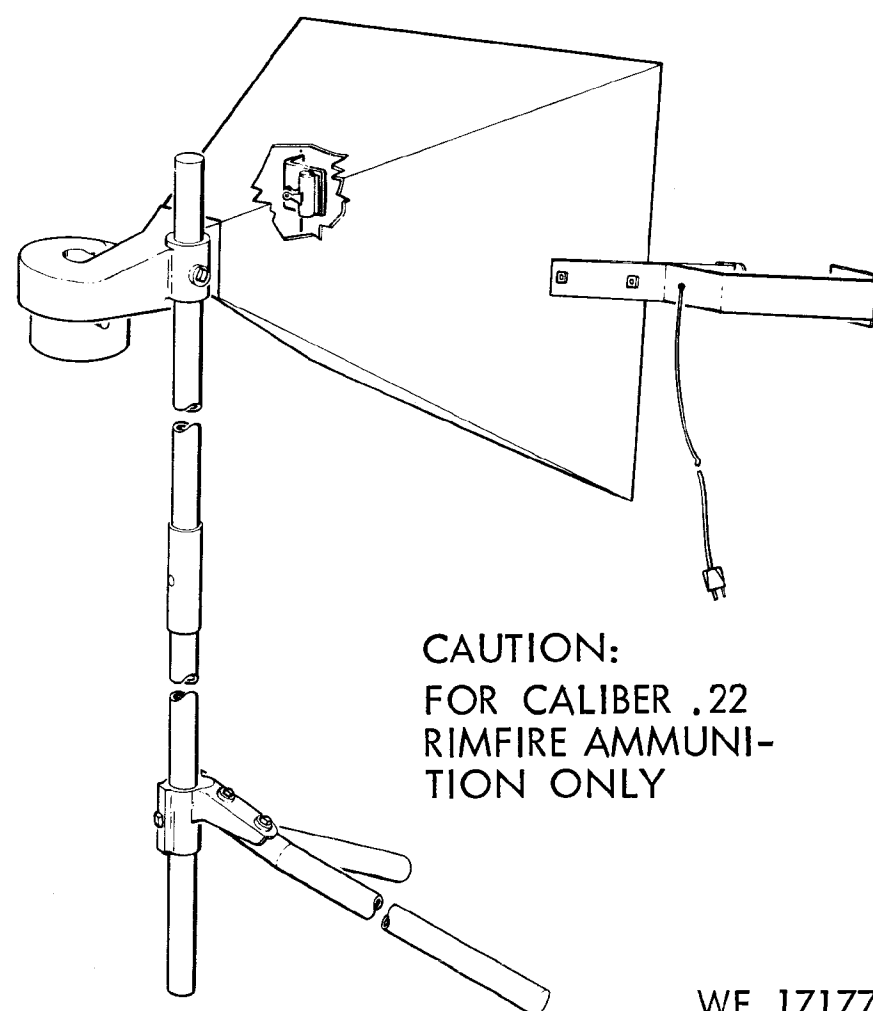


Figure B-5. M1, Target Holding Bullet Trap 8421705.

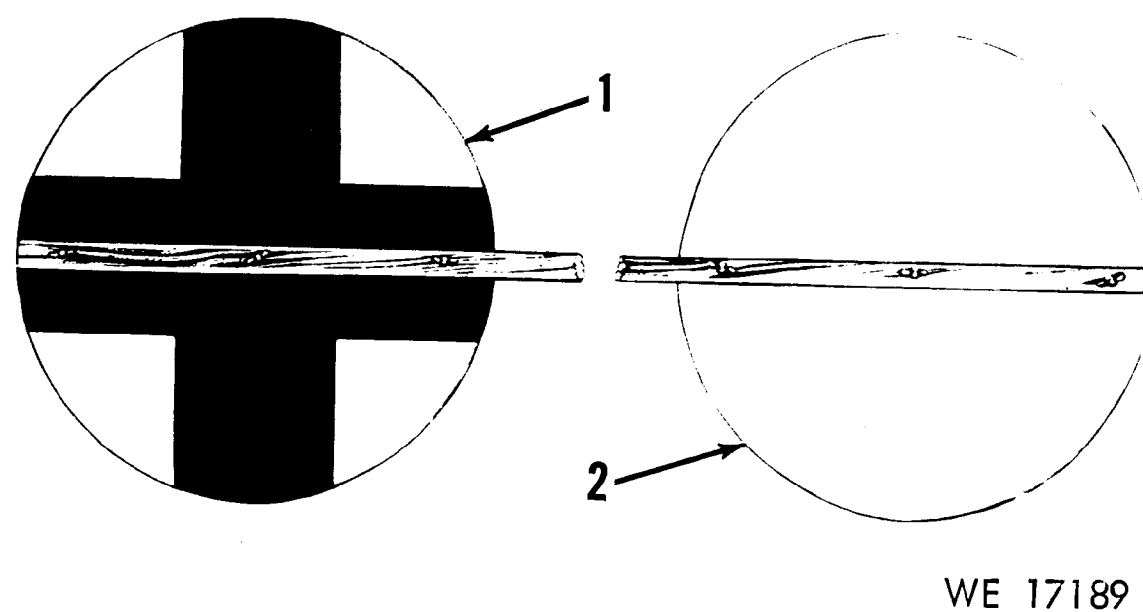
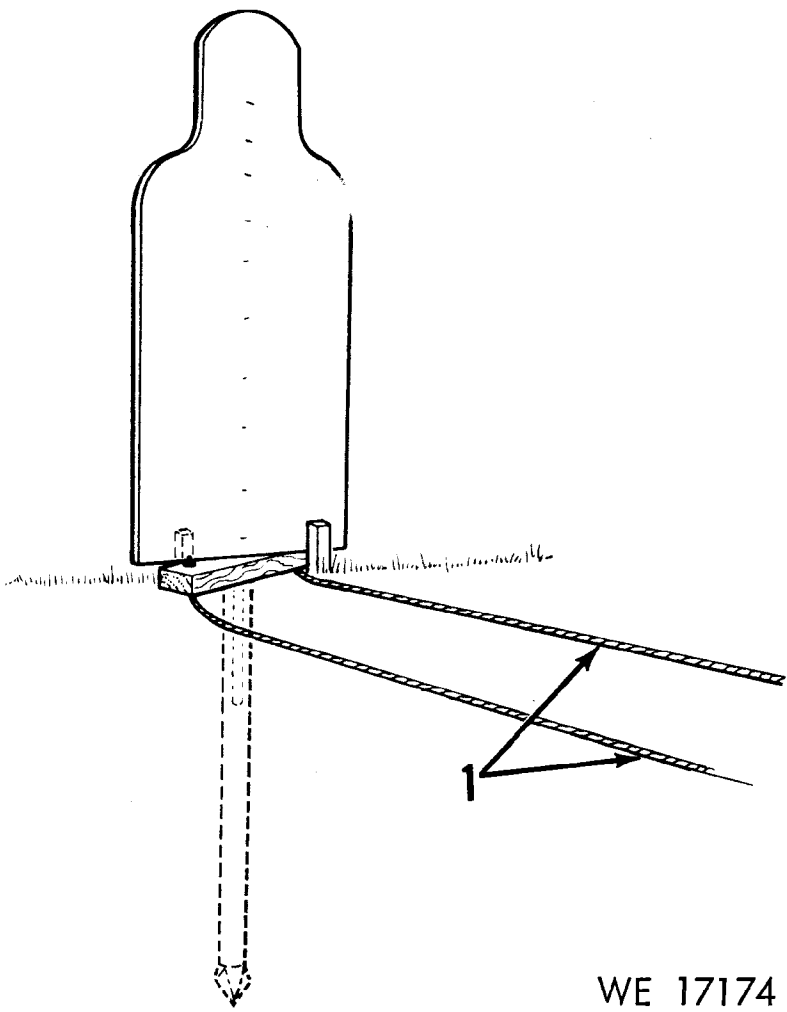
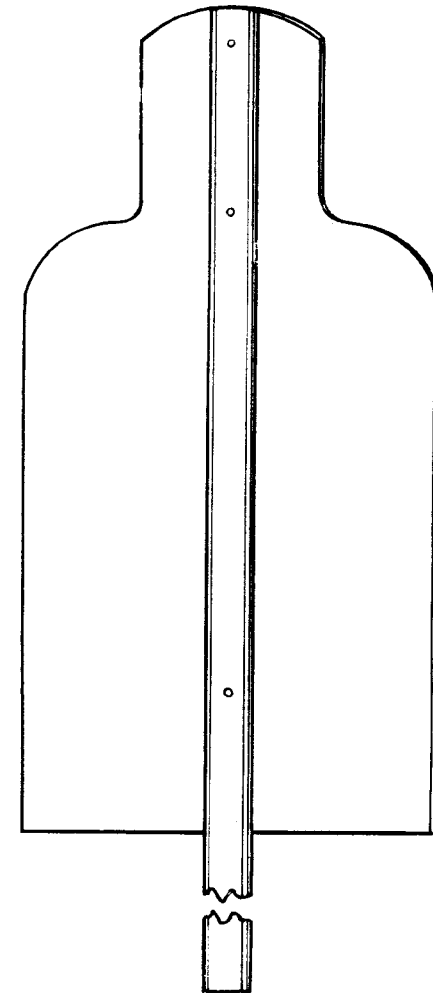


Figure B-6. Target marker 5507906.



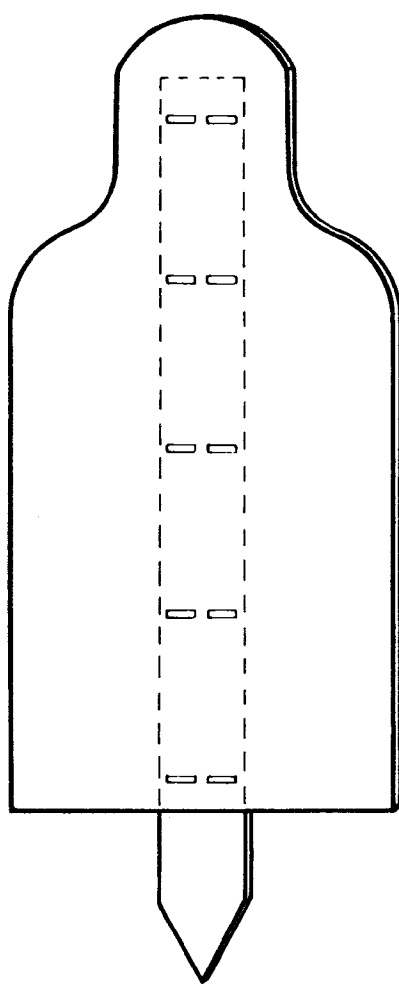
WE 17174

Figure B-7. M1913 Bobbing Silhouette Target Assembly 5559740.



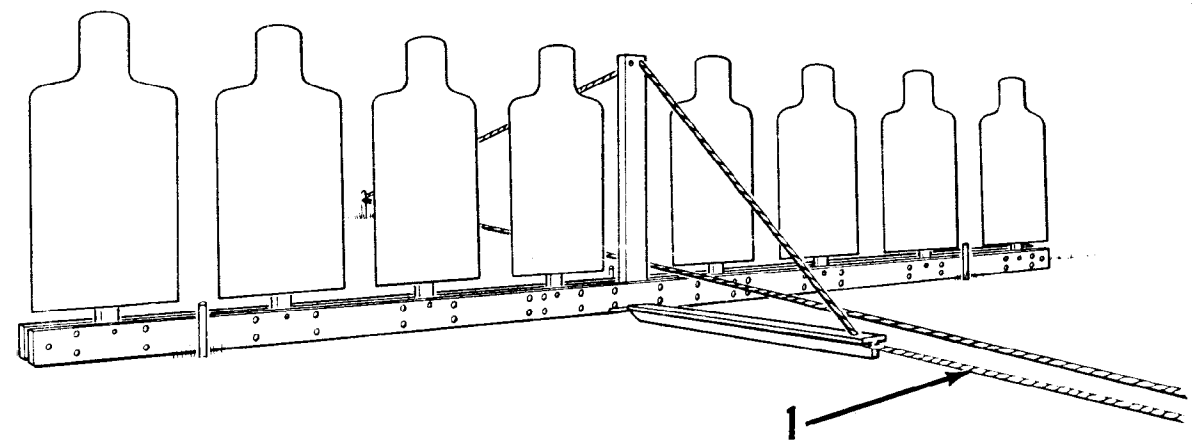
WE 17186

Figure B-8. H Kneeling Target Assembly 5507902.



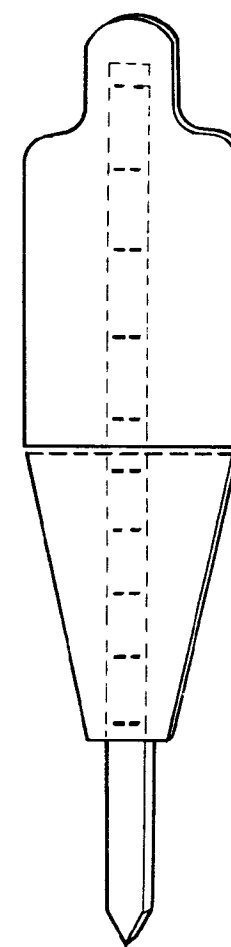
WE 17185

Figure B-9. M1917 E Kneeling Target Assembly 5559715.



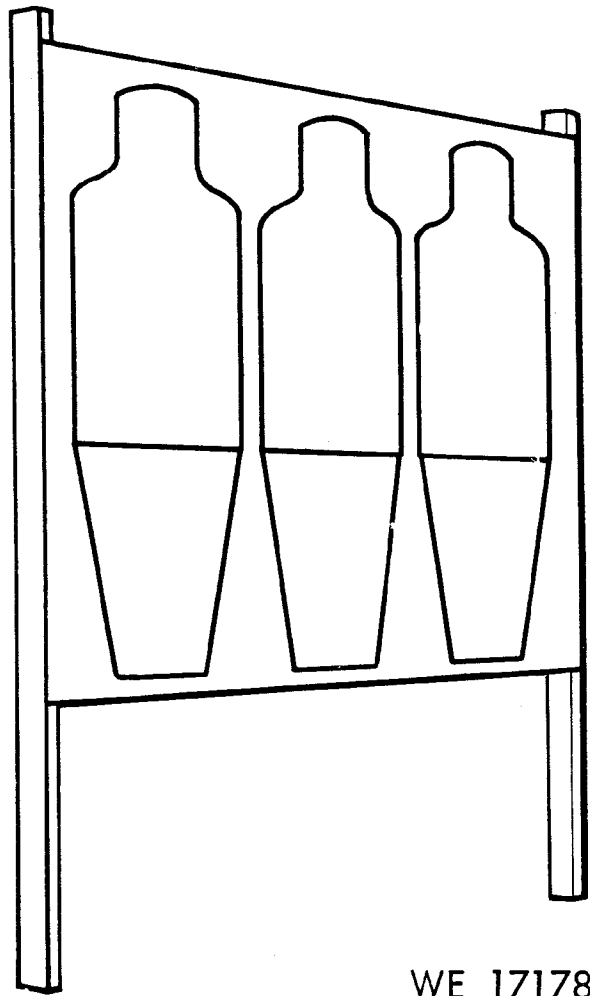
WE 17190

Figure B-10. M1913 I Silhouette Target Assembly 6507393.



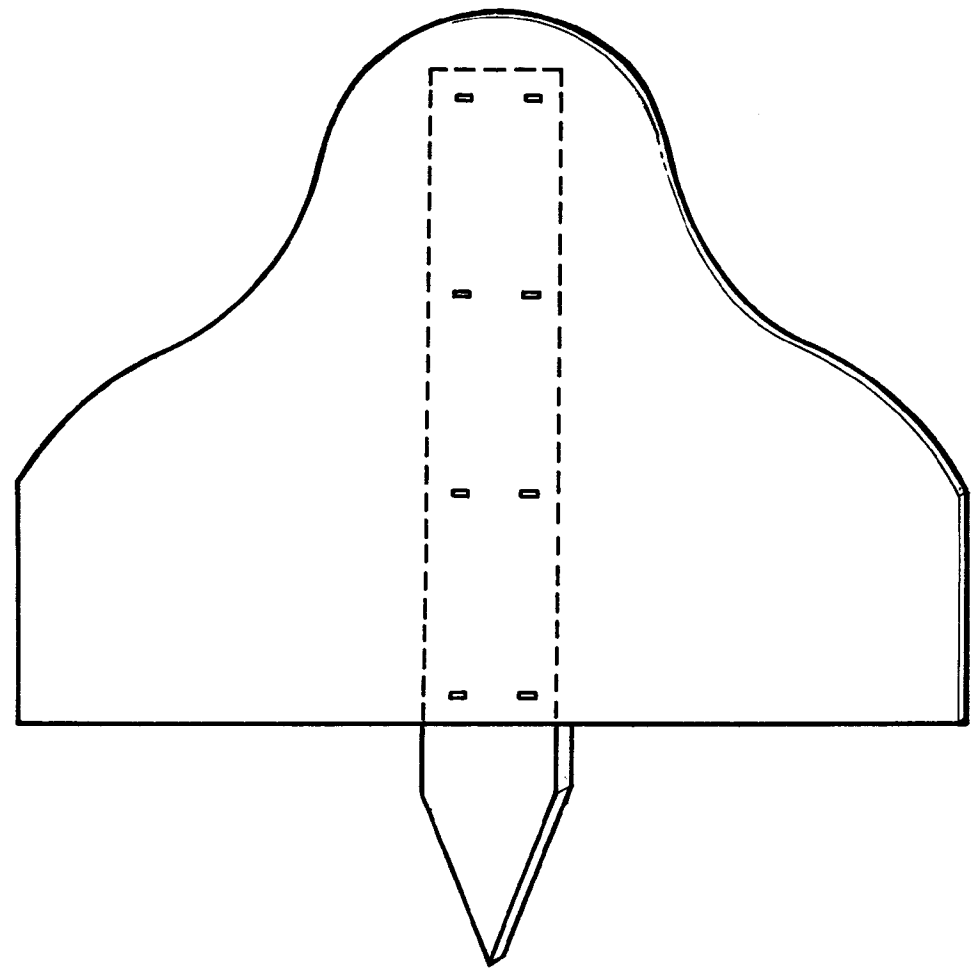
WE 17171

Figure B-11. M Standing Silhouette Target Assembly 5559842.



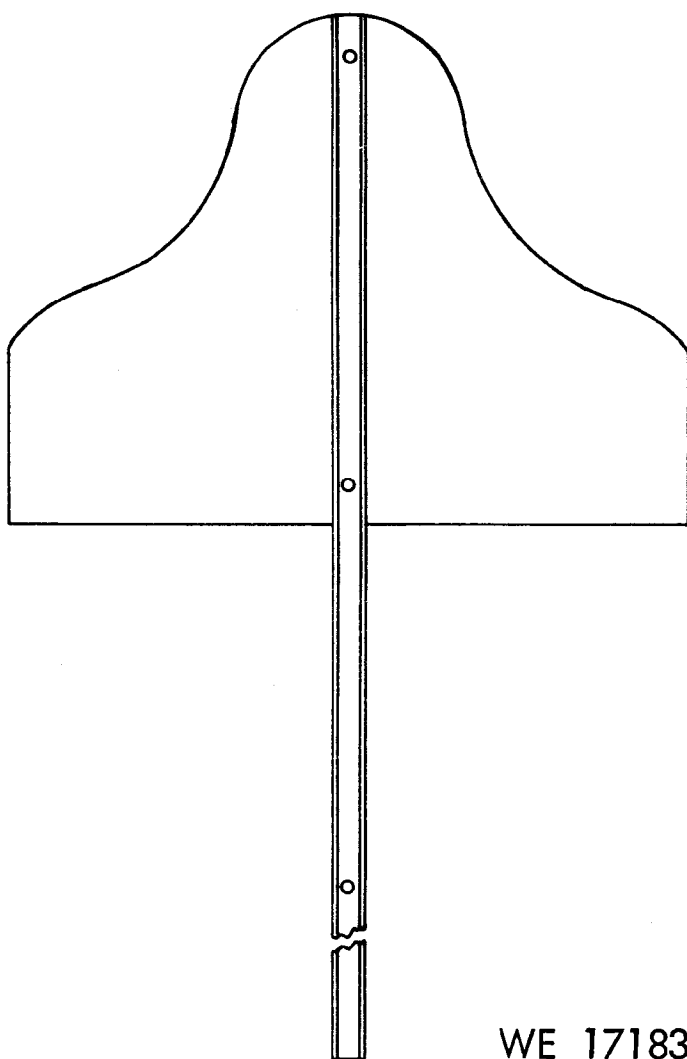
WE 17178

Figure B-12. M Tank Machine Gun Silhouette Target Assembly 5559843.



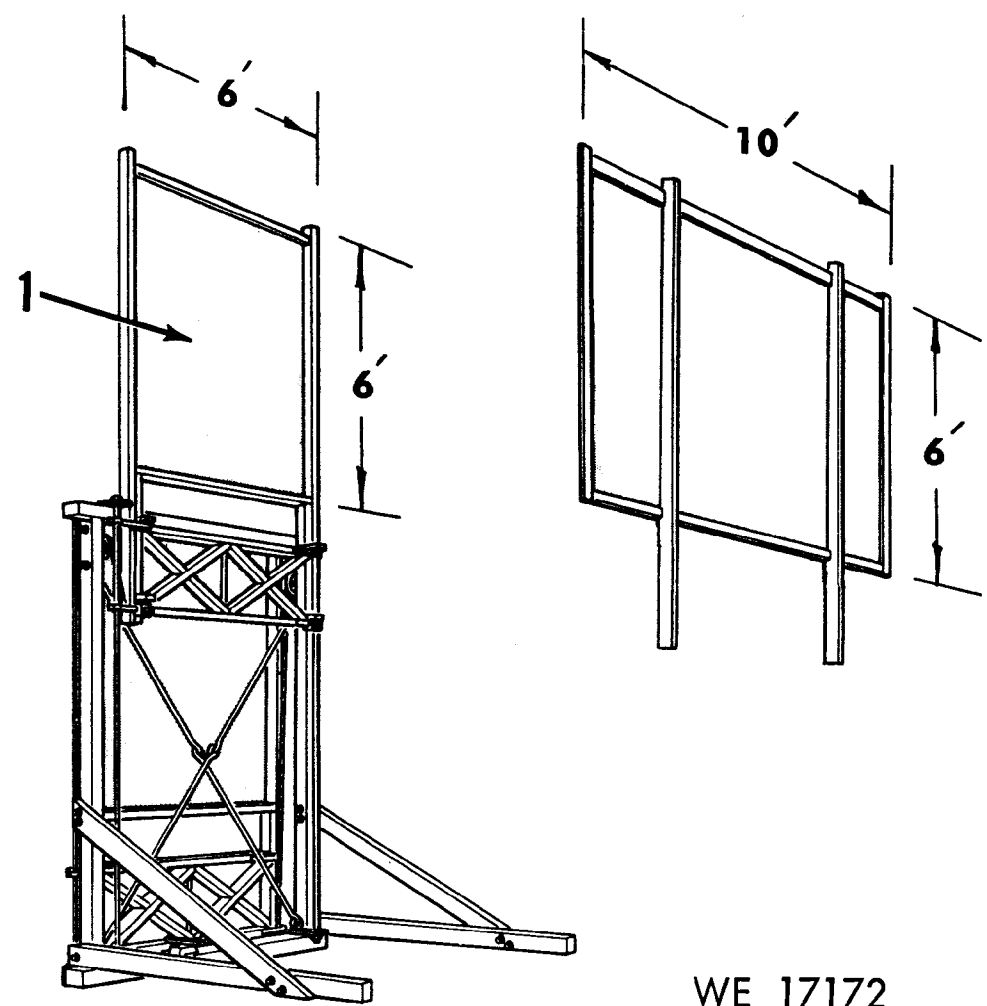
WE 17184

Figure B-13. M1917 F Prone Silhouette Target Assembly 5559720.



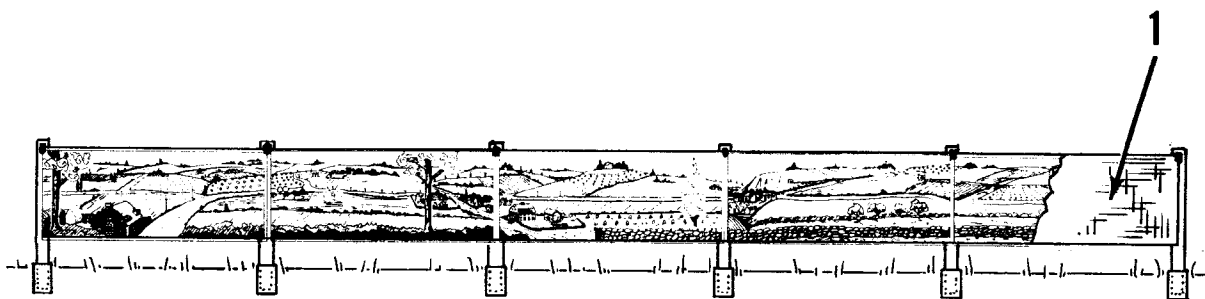
WE 17183

Figure B-14. H Prone Silhouette Target Assembly 7137419.



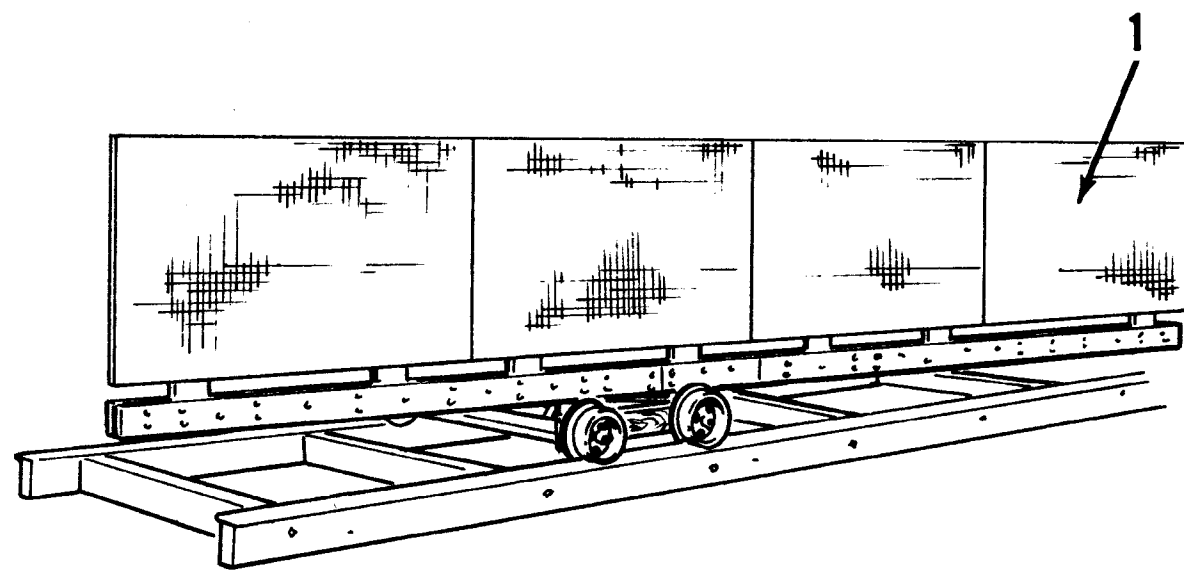
WE 17172

Figure B-15. Sliding Combination Target Frame 6507425.



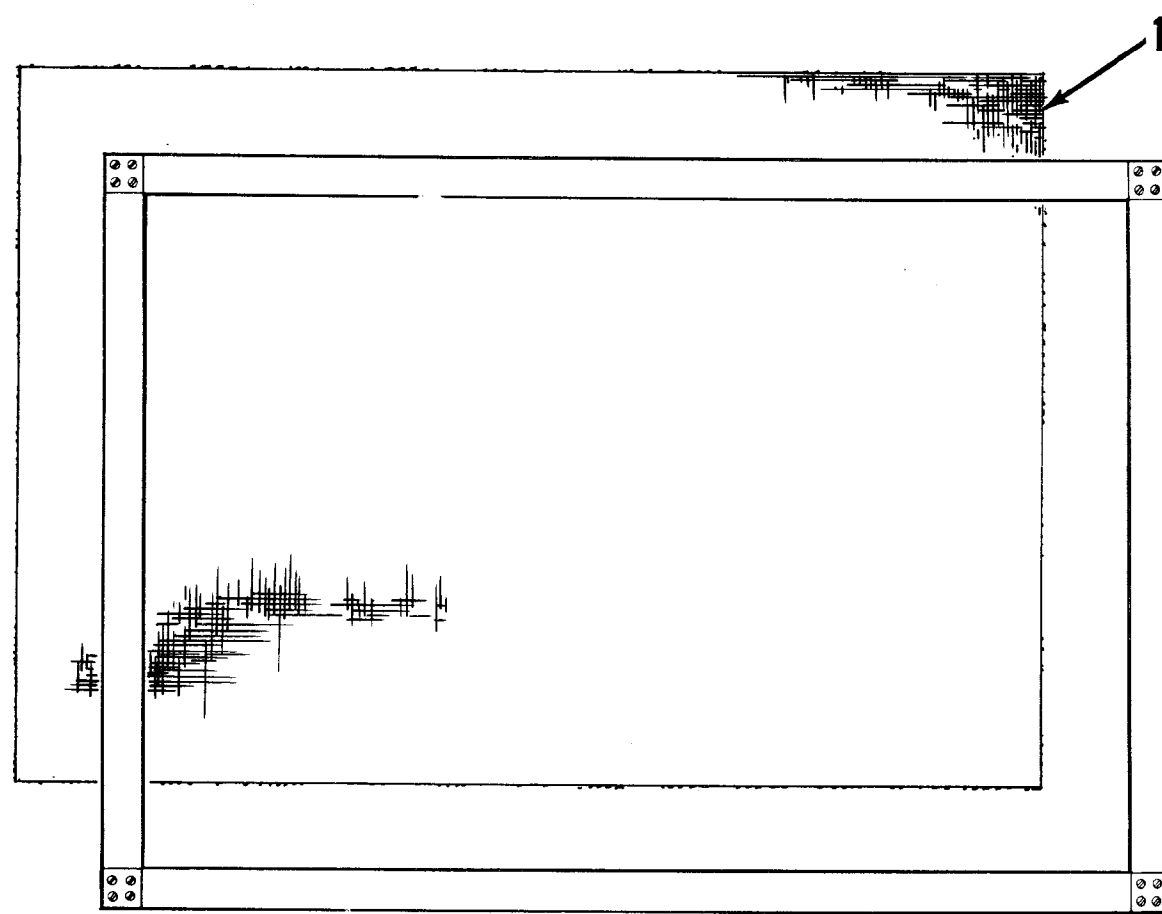
WE 17173

Figure B-16. Landscape Target Frame 6507424.



WE 17187

Figure B-17. Machine Gun Rolling Target Frame 5559725.



WE 17188

Figure B-18. 1000-inch Range Target Frame 6546236.

Section III. REPAIR PARTS LIST

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration		
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A)	(B)	
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100			Fig. No.	Item No.	

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration		
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.	
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100					
M	H		8305-285-2152	SILHOUETTE TARGET ASSEMBLY 6507393 ROPE, MANILA: 100 FT LG 5140977 MANUFACTURED FROM ROPE MANILA 4020-231-2581 SLIDING COMBINATION TARGET FRAME 6507425	C	...	1	..	..	..	..	..	...	...	B-10	1	
P	H			CLOTH, OSNABURG, COTTON: WHITE, 6.1 MIN OZ UNSHRUNK, 72 W 27-C-3800-72	D	YD	*	..	.	..	10	25	50	600	...	B-15	1
M	H			ROPE, MANILA: 12-1/2 FT LG 5141146 MANUFACTURED FROM ROPE, MANILA 4020-231-2581	C	...	2	..	..	..	..	..	..	...	...	B-20	1
P	H		6920-344-2681	THE COMPLETE HARDWARE SETS LISTED BELOW MAY BE REQUISITIONED UNDER THEIR OWN STOCK NUMBERS. ANY INDIVIDUAL ITEM LISTED BELOW MAY ALSO BE REQUISITIONED UNDER ITS OWN STOCK NUMBER FOR REPLACEMENT PURPOSES. SET, HARDWARE, TARGET FRAME CARRIAGE ASSEMBLY: TARGET, COMBINATION, SLIDING 5750063 (19204)	D	EA	1	..	..	..	2	2	3	36	...	—	—
P	H		6920-610-8941	CONSISTING OF: 4 - REST SUPPORT: IRON, CAR- RIAGE TARGET FRAME ASSY 6108941 (19204)	D	EA	4	..	..	..	..	..	..	...	...	B-19	1
P	H		6920-514-1144	8 - SLIDE: TARGET FRAME CAR- RIAGE, S, 1-1/4 W, 1/4 THK, 12-3/4 O/A LG 5141144 (19204)	D	EA	8	..	..	..	..	..	..	...	...	B-19	2

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 cntgcy equip/ planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100				
P	H		6920-514-1143	8 - SUPPORT, TARGET FRAME CAR- RIAGE: U-SHAPE, 1-1/4 W, 1/4 THK, 2-3/8 DISTANCE BETWEEN ARMS, 8-3/8 O/A LG 5141143 (19204) D	EA	8	..	..	..	..	..	..	...	...	B-19	3
P	H		6920-049-9579	SET, HARDWARE, TIMBER FRAME SUP- PORT: TARGET, COMBINATION, SLIDING 5750032 (19204) D	EA	1	..	..	..	2	2	3	36	...	—	—
P	H		6920-610-8938	CONSISTING OF: 2 - BRACKET, PULLEY ASSEMBLY: 6108938 (19204) D	EA	2	..	..	..	..	..	..	...	...	B-20	2
P	H		6920-514-1147	2 - PULLEY, GROOVED: AL, ANO- DIZED-FIN., ONE U-SHAPED GROOVE, 0.510 BORE DIA, 5-11/16 PULLEY OD, 2-7/32 O/A LG 5141147 (19204) D	EA	2	..	..	..	..	..	..	...	...	B-20	3
P	H		6920-514-1141	2 - PLATE, PULLEY: SUPPORT, 1-1/2 W, 7/16 THK, 10-1/4 LG 5141141 (19204) D	EA	2	..	..	..	..	..	..	...	...	B-20	4
P	H		6920-514-1145	2 - CLAMP: SASH CORD, IRON, 1-5/16 W, 1/2 THK, 3-5/16 LG, 3 HOLES 5141145 (19204) D	EA	2	..	..	..	..	..	..	...	...	B-20	5
C	H		6920-514-1142	4 - PLATE, SLIDE ROD: SUPPORT, S, 2-1/2 W, 1/2 THK, 14-1/4 LG, 4 HOLES 5141142 (19204) D	EA	4	..	..	..	..	..	..	...	...	B-20	6
P	H		6920-713-7223	ROD, STAY ASSEMBLY: TARGET FRAME, TIMBER FRAME 7137223 (19204) D	EA	2	..	..	..	*	2	2	24	...	B-20	7
P	H		8305-281-2882	LANDSCAPE TARGET FRAME 6507424 CLOTH, OSNABURG, COTTON: 6.8 OZ. PER SQ YD, UNSHRUNK, 36 W (REF MIL SPEC CCC-C-429) 27-C-38006-36 E	YD	*	..	..	..	10	25	50	600	...	B-16	1

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100				
				MISCELLANEOUS EQUIPMENT												
				Note. THE UNIT OF ISSUE BOX OR BAG. THE QUANTITY PER UNIT OF ISSUE IS SHOWN IN THE NOMENCLATURE OF EACH ITEM.												
P	H		6920-555-9847	CENTER, TARGET REPAIR: PAPER SILHOUETTE, PRONE (200 PER BOX) (NAVY AND MARINE CORPS ONLY) 5559847 (19204)	BX	..	..	..	..	2	2	3	36	...	B-26	2
P	H		6920-555-9848	CENTER, TARGET REPAIR: PAPER BULLS-EYE (200 PER BOX) (MARINE CORPS ONLY) 5559848 (19204)	BX	..	..	..	..	2	2	3	36	...	B-23	2
P	H		6920-562-0900	CENTER, TARGET REPAIR: PAPER, BULLS-EYE (1000 PER BOX) 8410867 (19204)	BX	..	..	..	..	2	2	3	36	...	B-24	2
P	H		6920-562-0901	CENTER, TARGET REPAIR: PAPER, BULLS-EYE (500 PER BOX) 8410868 (19204)	BX	..	..	..	..	2	2	3	36	...	B-28	2
P	H		6920-627-4072	CENTER, TARGET REPAIR: PAPER, BULLS-EYE (500 PER BOX) 8421701 (19204)	BX	..	..	..	..	2	2	3	36	...	B-31	2
P	H		6920-714-0237	CENTER, TARGET REPAIR: PAPER, BULLS-EYE (200 PER BOX) (MARINE CORPS ONLY) 7140237 (19204)	BX	..	..	..	..	2	2	3	36	...	B-27	2
P	H		6920-886-1263	CENTER, TARGET REPAIR: PAPER, BULLS-EYE (1000 PER BOX) 8426244 (19204)	BX	..	..	..	..	2	2	3	36	...	B-34	2
P	H		6920-922-7451	CENTER, TARGET REPAIR: PAPER (200 PER BOX) 8430370 (19204)	BX	..	..	..	..	2	2	3	36	...	B-25	2
P	H		6920-999-1436	CENTER, TARGET REPAIR: PAPER (200 PER BOX) 8430308 (19204)	BX	..	..	..	..	2	2	3	36	...	B-35	2

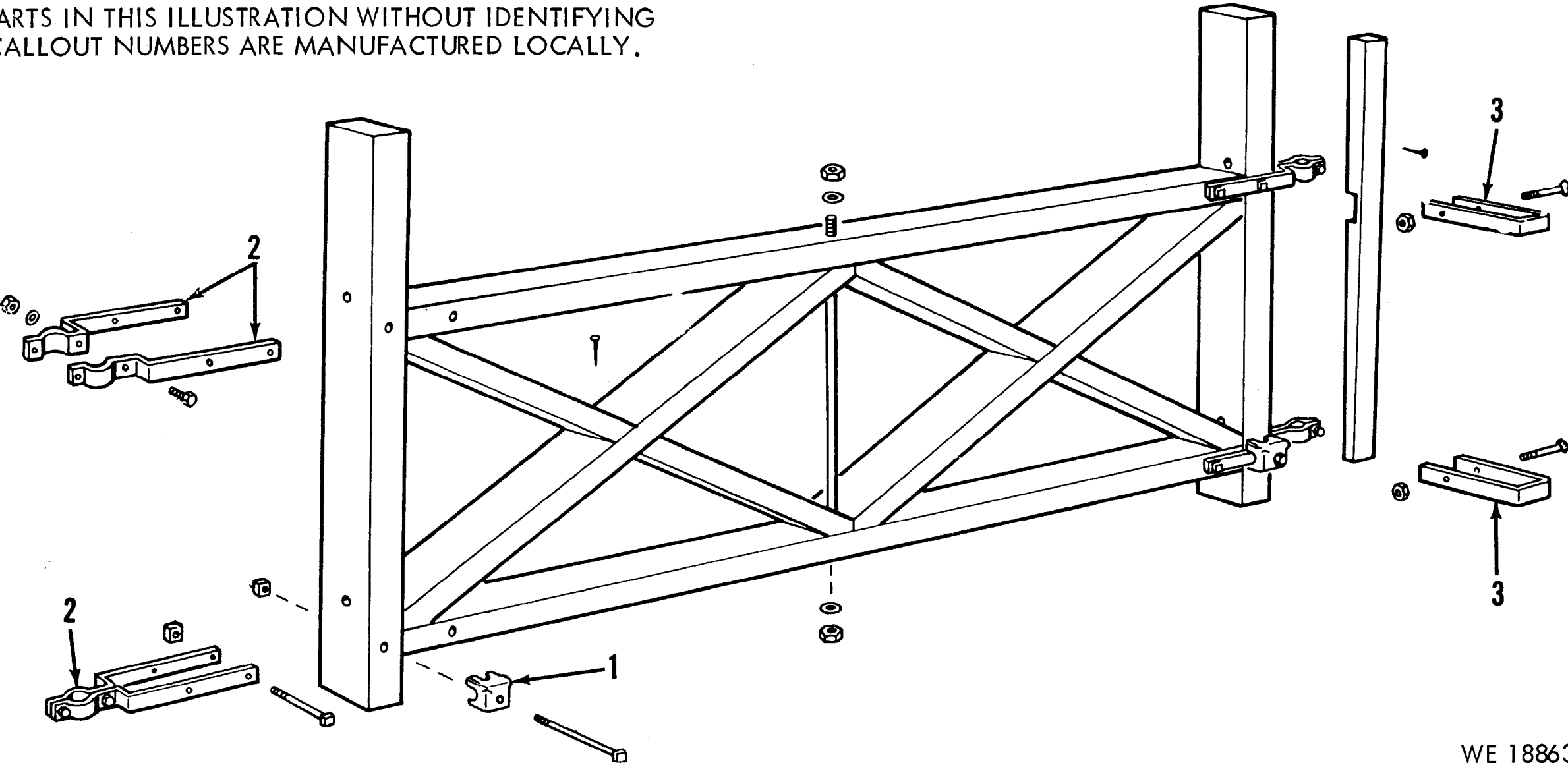
(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100				
P	H		6920-999-1437	CENTER, TARGET REPAIR: PAPER (200 PER BOX) 8430309 (19204)	BX	..	..	..	2	2	3	36	...	B-32	2	
P	H		6920-713-8254	DISK, TARGET SPOTTER: PASTEBOARD, 5 DIA (100 PER BOX) 7138254 (19204)	BX	..	..	..	*	*	2	24	...	B-36	1	
P	H		6920-713-8255	DISK, TARGET SPOTTER: PASTEBOARD, 3 DIA (100 PER BOX) 7138255 (19204)	BX	..	..	..	*	*	2	24	...	B-36	4	
P	H		6920-789-0864	DISK, TARGET SPOTTER: PASTEBOARD, 1-1/2 DIA (100 PER BAG) 8426437 (19204)	BG	..	..	..	*	*	2	24	...	B-36	3	
P	H		6920-716-2350	PASTER, TARGET: PAPER, BLACK (5000 PER BOX) 7162350 (19204)	BX	..	..	..	2	2	3	36	...	B-37	1	
P	H		6920-716-2351	PASTER, TARGET: PAPER, BUFF (5000 PER BOX) 7162351 (19204)	BX	..	..	..	2	3	5	60	...	B-37	2	
P	H		6920-713-8257	SPINDLE, TARGET SPOTTER: WOOD (200 PER BOX) 7138257 (19204)	BX	..	..	..	*	*	2	24	...	B-36	2	
P	H		6920-906-0169	TARGET, 25-METER/1000 INCH: PAPER (500 PER BOX) 8427088 (19204)	BX	..	..	..	2	2	3	36	...	B-42	—	
P	H		6920-550-9830	TARGET, BULLS-EYE: PAPER, 50 YD PISTOL RANGE (500 PER BOX) 5509830 (19204)	BX	..	..	..	2	2	3	36	...	B-24	1	
P	H		6920-554-5054	TARGET, BULLS-EYE: PAPER, 25 YD PISTOL RANGE (500 PER BOX) 5545054 (19204)	BX	..	..	..	2	2	3	36	...	B-28	1	
P	H		6920-557-4606	TARGET, BULLS-EYE: PAPER, 50 Ft, SMALL BORE (500 PER BOX) 5574606 (19204)	BX	..	..	..	2	2	3	36	...	B-44	—	

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100				
P	H		6920-600-6876	TARGET, BULLS-EYE: PAPER, 500-600 YD RANGE (MARINE CORPS ONLY) (100 PER BOX) 6606876 (19204)	BX	..	..	..	..	2	2	3	36	...	B-23	1
P	H		6920-627-4071	TARGET, BULLS-EYE: PAPER, 200-300 YD RANGE (NAVY AND MARINE CORPS ONLY) (100 PER BOX) 8421700 (19204)	BX	..	..	..	..	2	2	3	36	...	B-31	1
P	H		6920-695-0133	TARGET, BULLS-EYE: PAPER, 50 Ft SLOW-FIRE PISTOL RANGE (500 PER BOX) 8407891 (19204)	BX	..	..	..	..	2	2	3	36	...	B-39	—
P	H		6920-695-0134	TARGET, BULLS-EYE: PAPER, 50 Ft TIMED AND RAPID FIRE PISTOL RANGE (500 PER BOX) 8407892 (19204)	BX	..	..	..	..	2	2	3	36	...	B-41	—
P	H		6920-713-9822	TARGET, BULLS-EYE: PAPER, 50-METER RANGE (500 PER BOX) 7135384 (19204)	BX	..	..	..	..	2	2	3	36	...	B-34	1
P	H		6920-716-2769	TARGET, BULLS-EYE: PAPER (MARINE CORPS ONLY) (100 PER BOX) 7162769 (19204)	BX	..	..	..	..	2	2	3	36	...	B-27	1
P	H		6920-900-8204	TARGET, BULLS-EYE: PAPER (200-300 YDS/METERS) (100 PER BOX) 8428050 (19204)	BX	..	..	..	..	2	2	3	36	...	B-35	1
P	H		6920-900-8205	TARGET, BULLS-EYE: PAPER (500-600 YDS/METERS) (100 PER BOX) 8428060 (19204)	BX	..	..	..	..	2	2	3	36	...	B-32	1
P	H		6920-973-0583	TARGET, BULLS-EYE: PAPER (500 PER BOX) 8429699 (19204)	BX	..	..	..	..	2	2	3	36	...	B-45	—
P	H		6920-994-9022	TARGET, BULLS-EYE: PAPER (800-1000 YDS 730-910 METERS) NATIONAL MATCH RIFLE COURSE (100 PER BOX) 8426672 (19204)	BX	..	..	..	..	2	2	3	36	...	B-46	—

(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					1-20	21-50	51-100	1-20	21-50	51-100				
P	H		6920-906-0170	TARGET, COURSE C, 25-METER/1000 INCH: PAPER (200 PER BOX) 8428046 (19204)	BX	..	..	..	..	2	2	3	36	...	B-47	—
P	H		6920-713-8253	TARGET, LANDSCAPE: PAPER (SET OF 5-PANELS OF TWO SHEETS EACH) (100 SETS PER BOX) 7138253 (19204)	BX	..	..	..	..	*	2	2	24	...	B-38	—
P	H		6920-078-5123	TARGET, MACHINE GUN: PAPER, 7.62-MM MACHINE GUN, M60, RANGE 10 METERS, ABCD (200 PER BOX) 8426940 (19204)	BX	..	..	..	..	2	2	3	36	...	B-50	—
P	H		6920-445-5599	TARGET, SILHOUETTE: PAPER, 200 FT RANGE (500 PER BOX) 8429710 (19204)	BX	..	..	..	..	2	2	3	36	...	B-48	—
P	H		6920-445-5600	TARGET, SILHOUETTE: PAPER, 200 FT RANGE (500 PER BOX) 8429711 (19204)	BX	..	..	..	..	2	2	3	36	...	B-40	—
P	H		6920-550-7900	TARGET, SILHOUETTE: PAPER, PRONE (NAVY AND MARINE CORPS ONLY) (100 PER BOX) 5507900 (19204)	BX	..	..	..	..	2	2	3	36	...	B-26	1
P	H		6920-600-6873	TARGET, SILHOUETTE: PAPER, TRAPEZOIDAL (1000 PER BOX) 6006873 (19204)	BX	..	..	..	..	*	*	2	24	...	B-33	2
P	H		6920-600-6874	TARGET, SILHOUETTE: PAPER, E, KNEELING (500 PER BOX) 6006874 (19204)	BX	..	..	..	..	*	*	2	24	...	B-29	2
P	H		6920-600-6881	TARGET, SILHOUETTE: PASTEBOARD, TRAPEZOIDAL (25 PER BOX) 6006881 (19204)	BX	..	..	..	..	*	2	2	24	...	B-33	1
P	H		6920-610-9086	TARGET, SILHOUETTE: PAPER, F, PRONE (1000 PER BOX) 6109086 (19204)	BX	..	..	..	..	*	*	2	24	...	B-30	2
P	H		6920-713-5385	TARGET, SILHOUETTE: PAPER, STAND-ING (200 PER BOX) 7135385 (19204)	BX	..	..	..	..	2	2	3	36	...	B-51	—

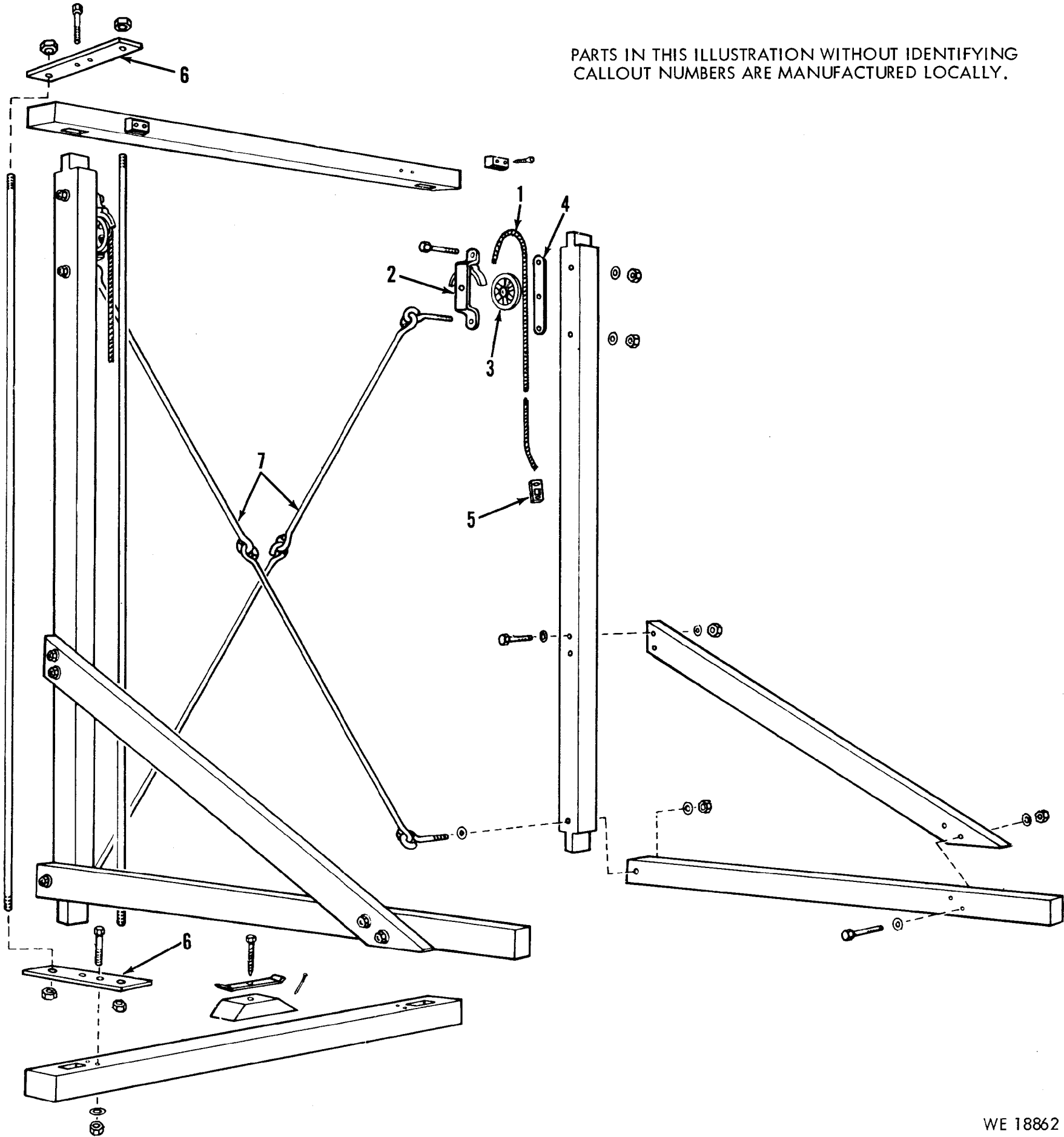
(1) Source maint. and recov. code			(2) Federal stock No.	(3) Description	(4) Unit of meas	(5) Qty. inc. in unit	(6) Direct support 30-day maint. allowance			(7) General support 30-day maint. allowance			(8) 1 yr. alw. per 100 equip/ cntgcy planning	(9) Depot maint. alw. per 100 equip.	(10) Illustration	
(A)	(B)	(C)					(A)	(B)	(C)	(A)	(B)	(C)			(A) Fig. No.	(B) Item No.
Source	Maint.	Recov.					(A)	(B)	(C)	(A)	(B)	(C)				
							1-20	21-50	51-100	1-20	21-50	51-100				
P	H		6920-795-1806	TARGET, SILHOUETTE: PASTEBOARD, E, KNEELING (25 PER BOX) 8426438 (19204)	BX	..	..	..	2	2	3	36	...	B-29	1	
P	H		6920-795-1807	TARGET, SILHOUETTE: PASTEBOARD, F, PRONE (50 PER BOX) 8426556 (19204)	BX	..	..	..	2	2	3	36	...	B-30	1	
P	H		6920-897-2457	TARGET, SILHOUETTE: PAPER, SUB- CALIBER (100 PER BOX) 8429956 (19204)	BX	..	..	..	2	2	3	36	...	B-52	—	
P	H		6920-922-7450	TARGET, SILHOUETTE: PAPER 100 PER BOX) 8430365 (19204)	BX	..	..	..	2	2	3	36	...	B-25	1	
P	H		6920-951-3956	TARGET, SILHOUETTE: PASTEBOARD, STANDING IMAGE (25 PER BOX) 8432384 (19204)	BX	..	..	..	2	2	3	36	...	B-43	—	
P	H		6920-951-3963	TARGET, SILHOUETTE: PASTEBOARD, KNEELING IMAGE, 1000 RANGE (50 PER BOX) 8432382 (19204)	BX	..	..	..	*	2	2	24	...	B-49	—	
P	H		4020-530-0174	BULK ISSUE MATERIALS CORD, NYLON: 2000 LB BREAKING STRENGTH MIL-C-7515	SL	..	..	..	*	*	*					
C	H		4020-231-2581	ROPE, MANILA: 12-5/8 PER 10 TURNS, 3 STRANDS, PRESERVATIVE OIL TREATED, 1-1/8 NOM CIRC, 24.4 FT PER LB, 1350 LB MIN BREAKING STRENGTH, FED T-R-605 TYPE M, CLASS 2 21-R-380-10	CL	..	..	..	*	*	*					
C	H		4020-238-7732	ROPE, MANILA: MUSA TEXTILES FIBER, T-R-605, TYPE M, CLASS 1 or 2	CL	..	..	..	*	*	*					

PARTS IN THIS ILLUSTRATION WITHOUT IDENTIFYING
CALLOUT NUMBERS ARE MANUFACTURED LOCALLY.



WE 18863

Figure B-19. Target Frame Carriage Assembly for Sliding Combination Target Frame 6507425
—exploded view.

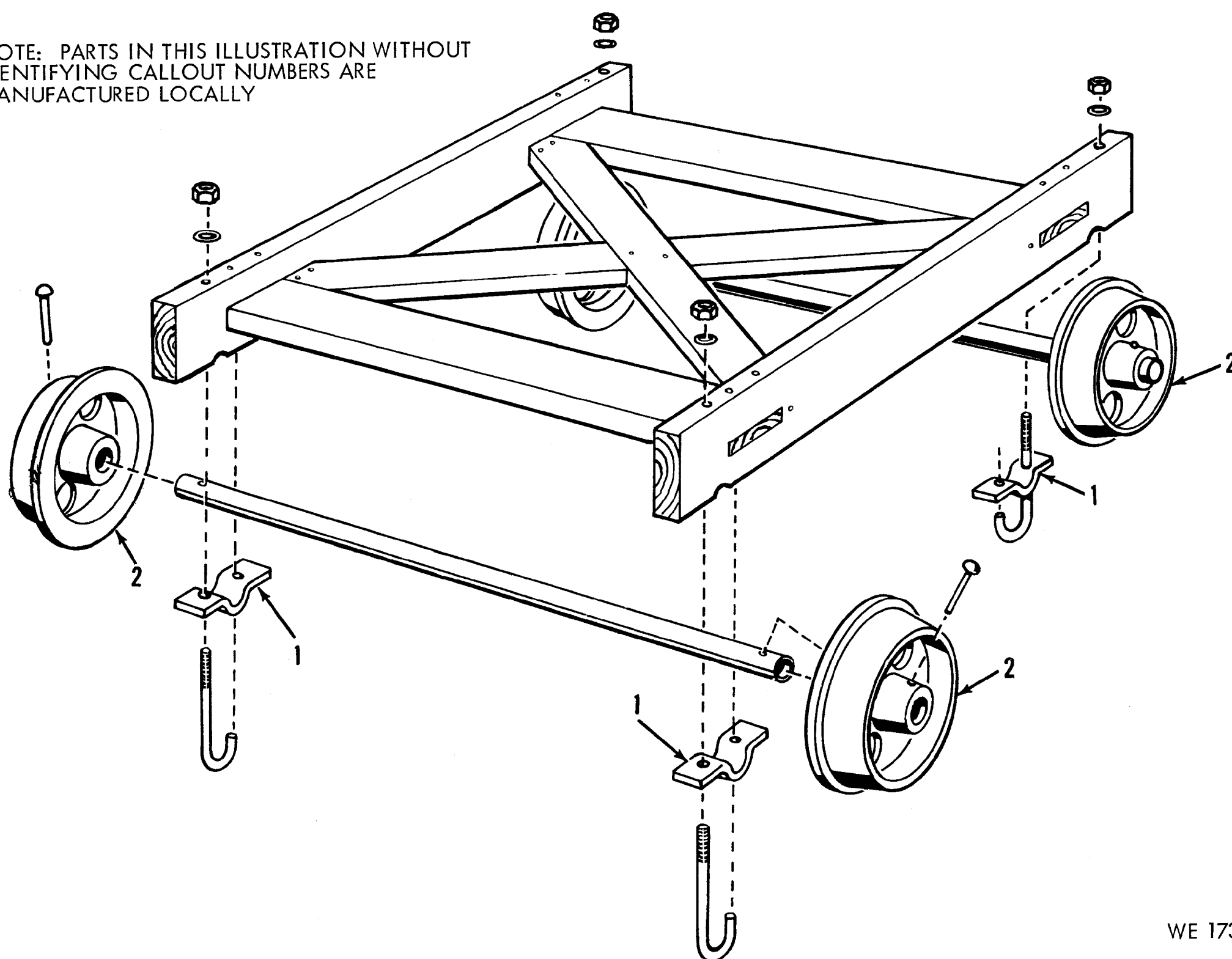


PARTS IN THIS ILLUSTRATION WITHOUT IDENTIFYING
CALLOUT NUMBERS ARE MANUFACTURED LOCALLY.

WE 18862

Figure B-20. Timber Frame Support Assembly for Sliding Combination Target Frame 6507425
—exploded view.

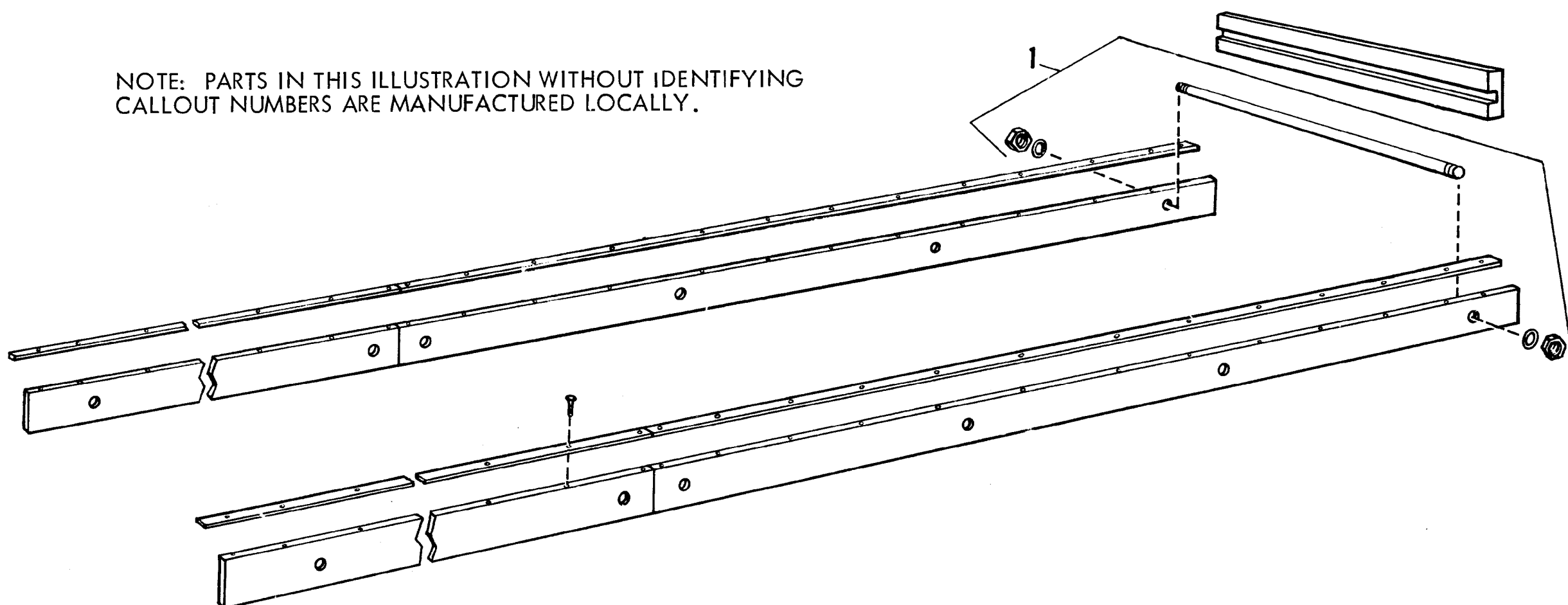
NOTE: PARTS IN THIS ILLUSTRATION WITHOUT IDENTIFYING CALLOUT NUMBERS ARE MANUFACTURED LOCALLY



WE 17379

Figure B-21. Rolling Target Car Assembly for Machine Gun Rolling Target Frame 5559725
—exploded view.

NOTE: PARTS IN THIS ILLUSTRATION WITHOUT IDENTIFYING CALLOUT NUMBERS ARE MANUFACTURED LOCALLY.



WE 17380

Figure B-22. Rolling Target Track Assembly for Machine Gun Rolling Target Frame 5559725
—exploded view.

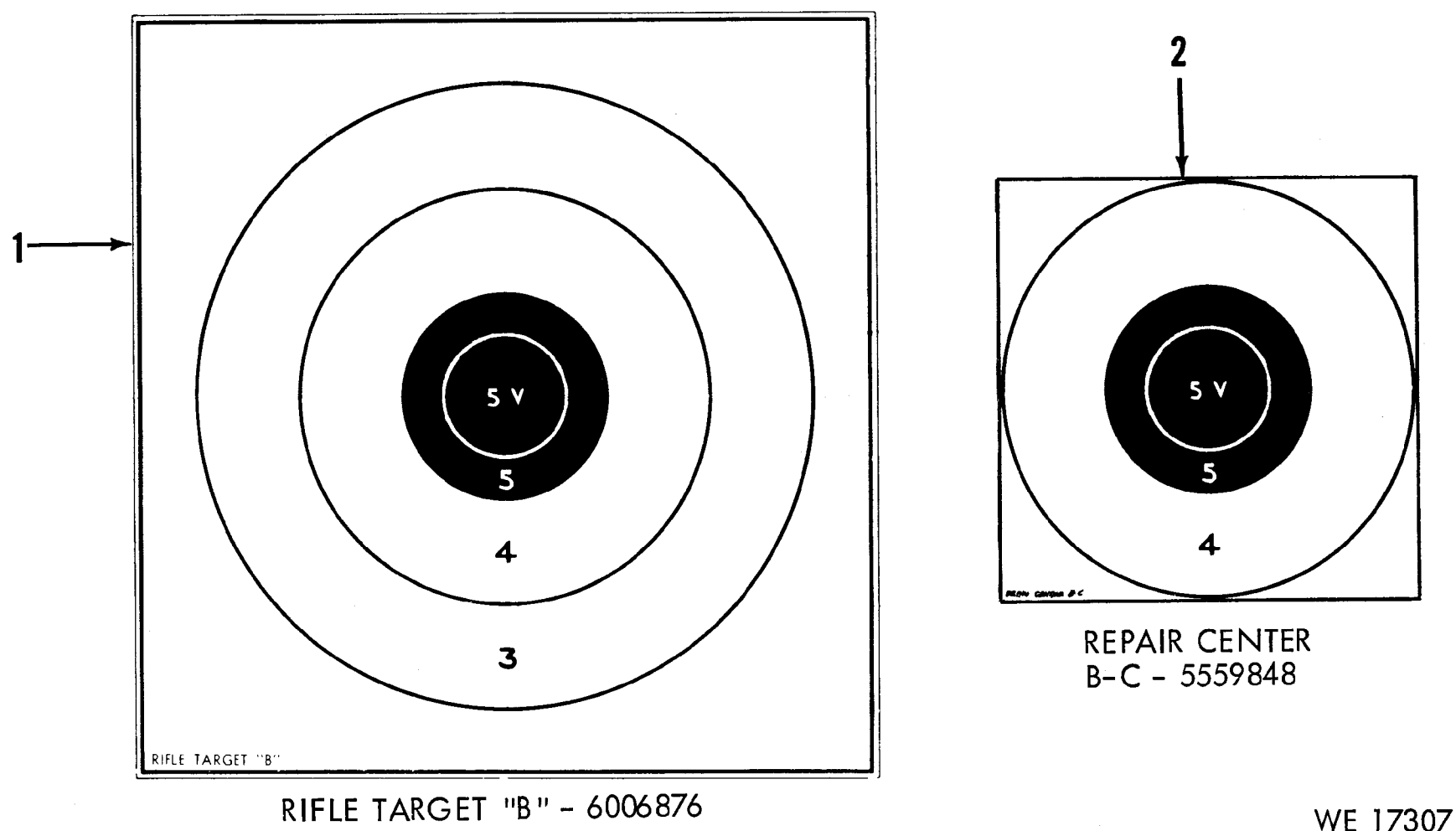


Figure B-23. 500-600 yard range, paper bulls-eye target (100 per box) and paper bulls-eye target repair center (200 per box)—Marine Corps use only.

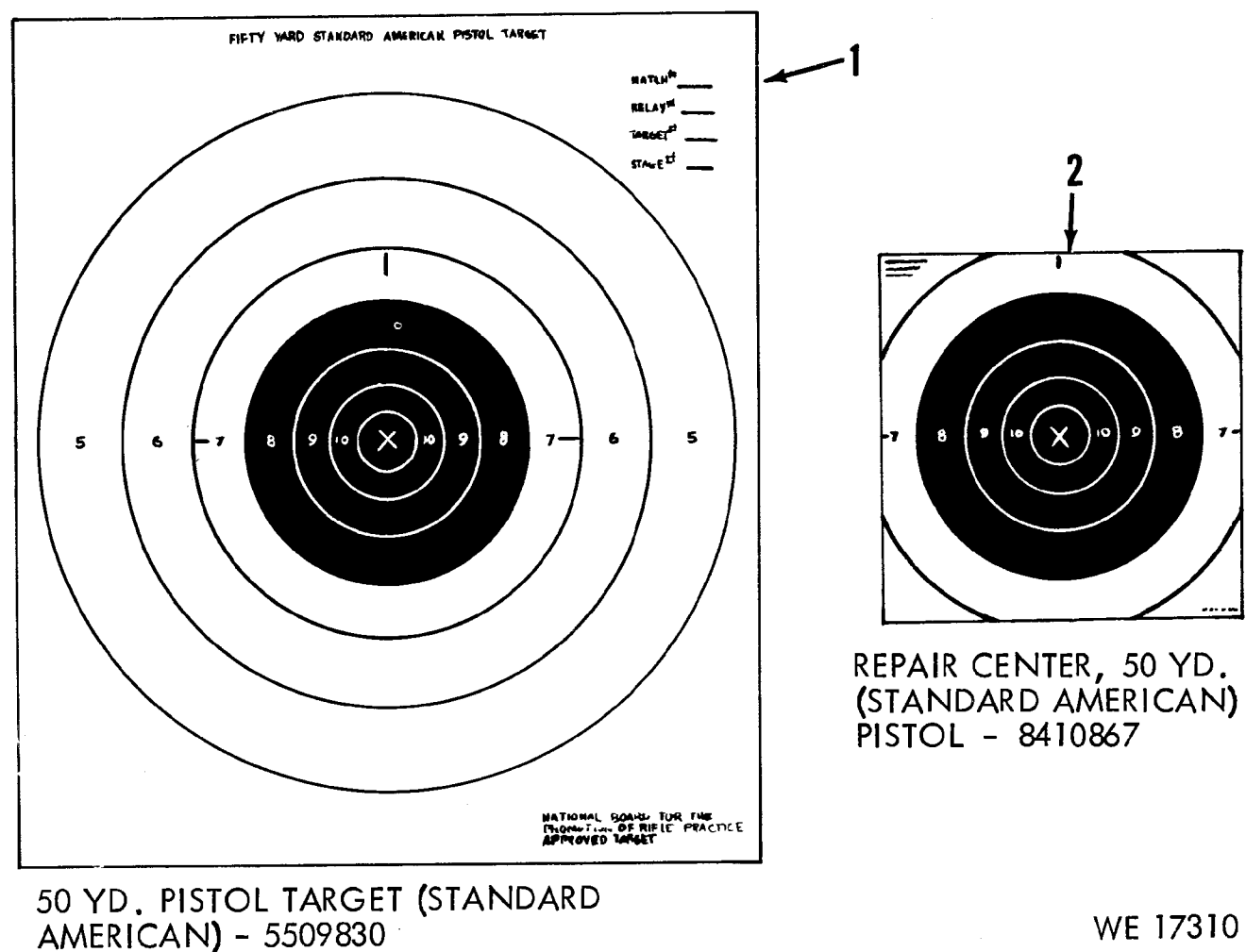
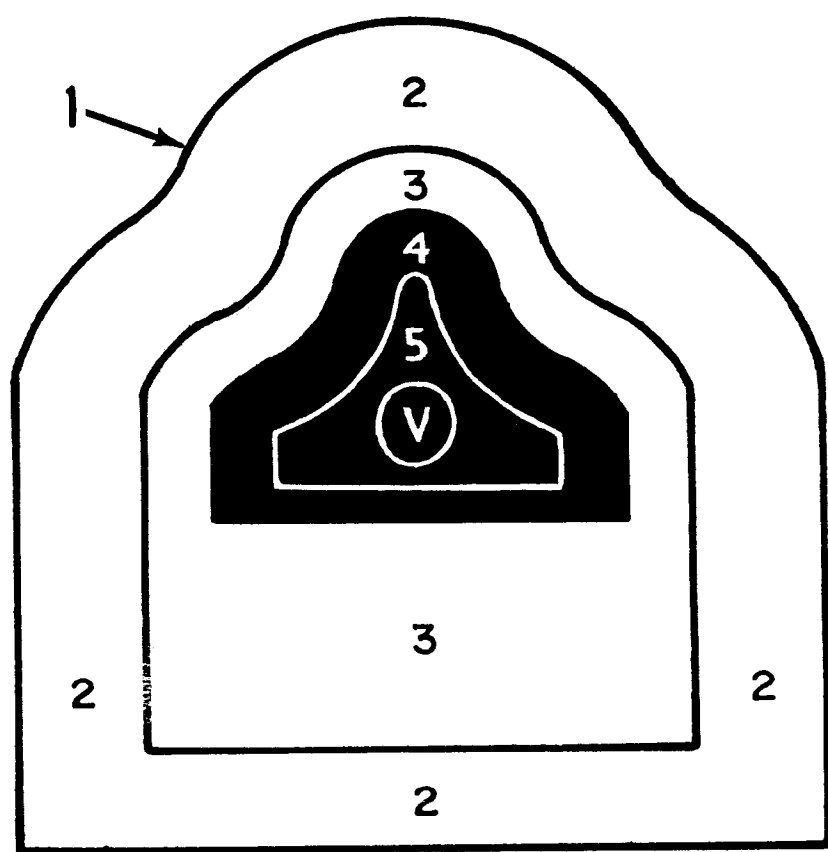
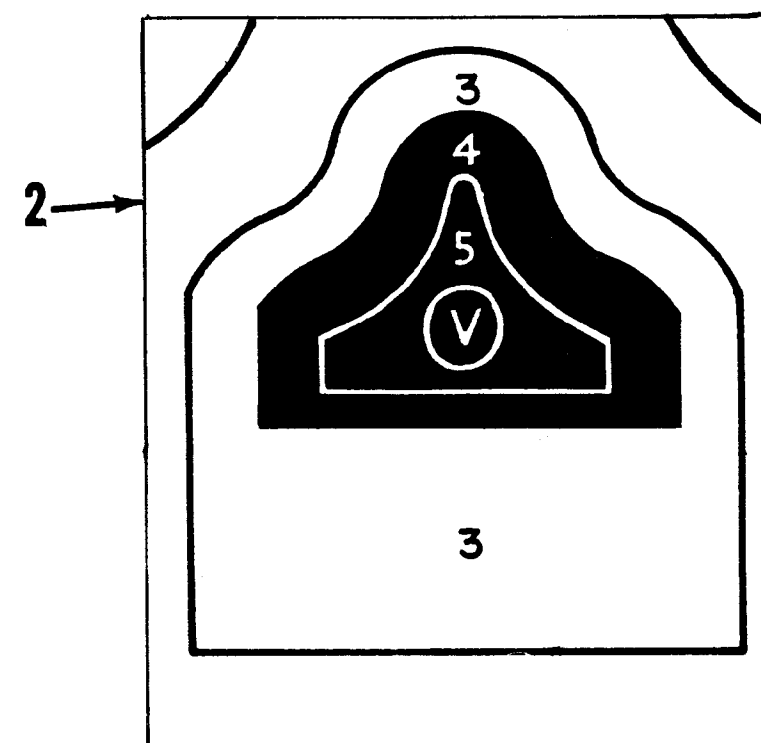


Figure B-24. 50 yard pistol range paper bulls-eye target (500 per box) and paper bulls-eye target repair center (1000 per box).



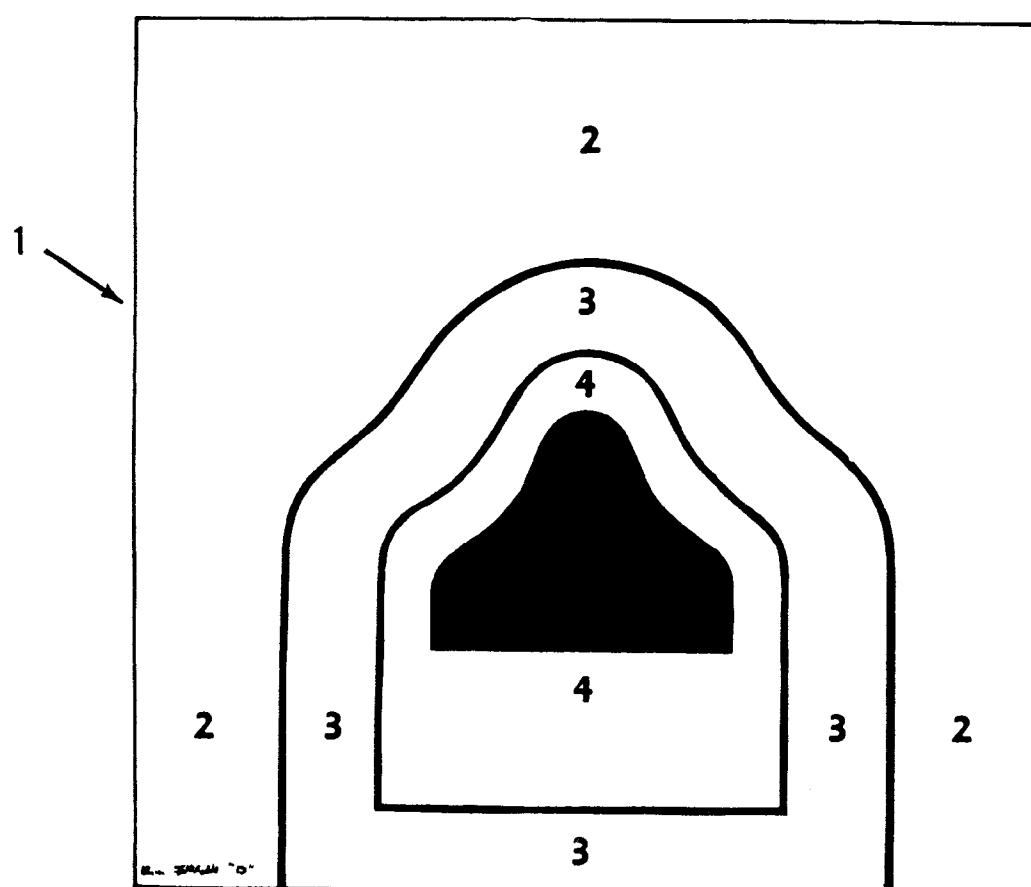
TARGET, RIFLE "D" PRONE (ARMY) - 8430365



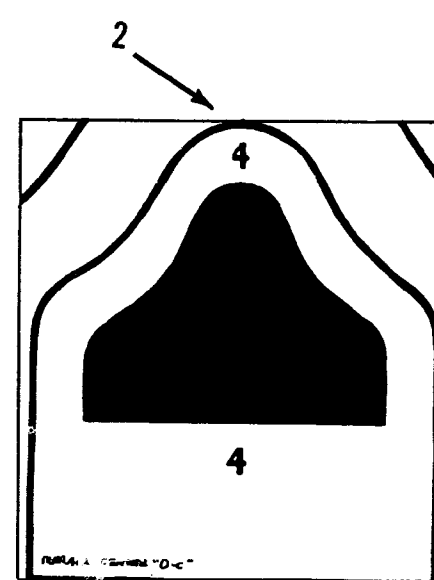
CENTER, TARGET REPAIR:
RIFLE, TARGET "D"
PRONE (ARMY) - 8430370

WE 17312

Figure B-25. Paper, prone "D" rifle target (100 per box) and paper target repair center (200 per box).



RIFLE TARGET "D" - 5507900



REPAIR CENTER TARGET
"D-C" - 5559847

WE 17299

Figure E-26. Paper, prone silhouette target (100 per box) and paper prone silhouette target repair center (200 per box)—Navy and Marine Corps use only.

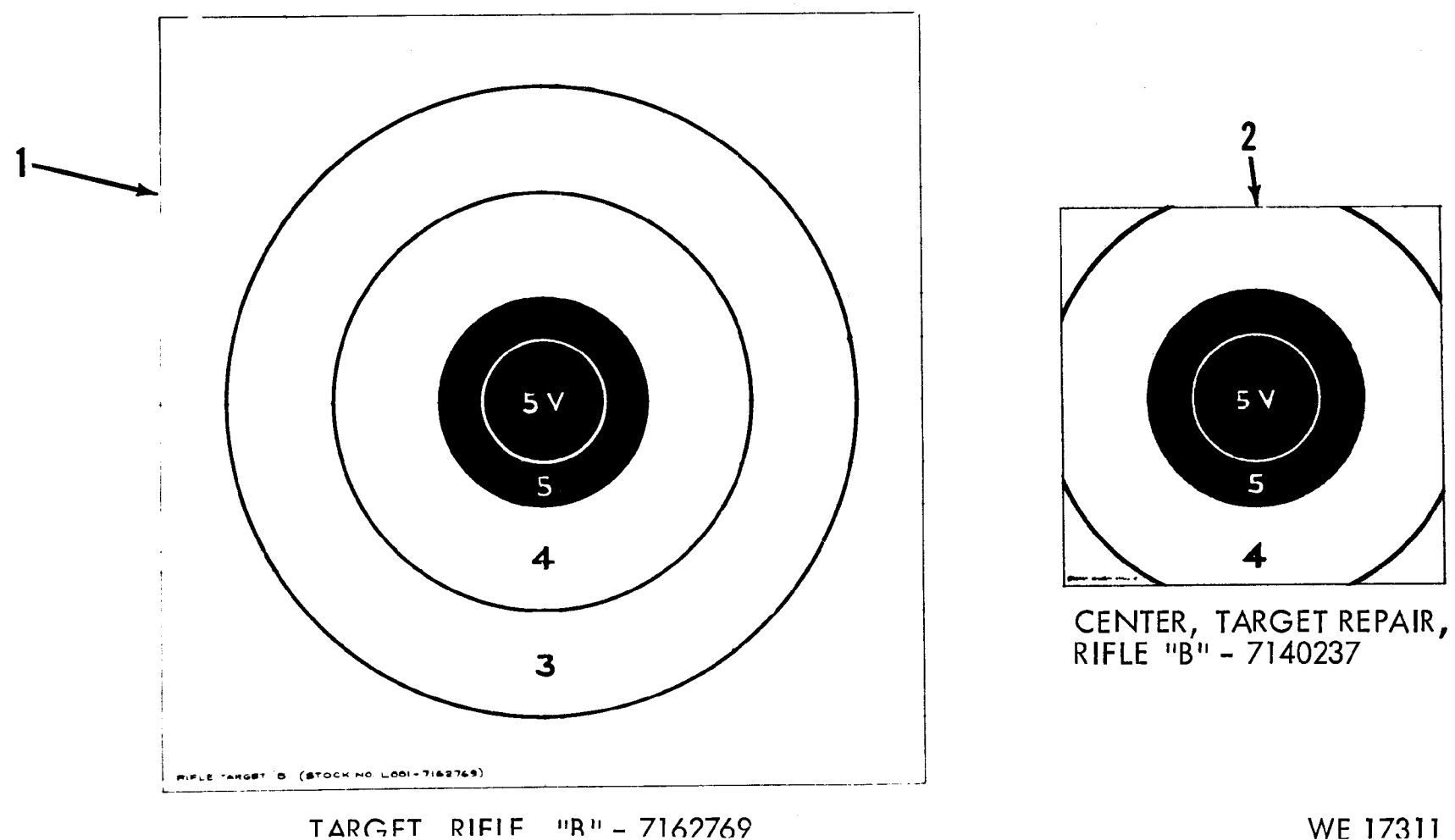


Figure B-27. Paper, bulls-eye target (100 per box) and paper bulls-eye target repair center (200 per box)—Marine Corps use only.

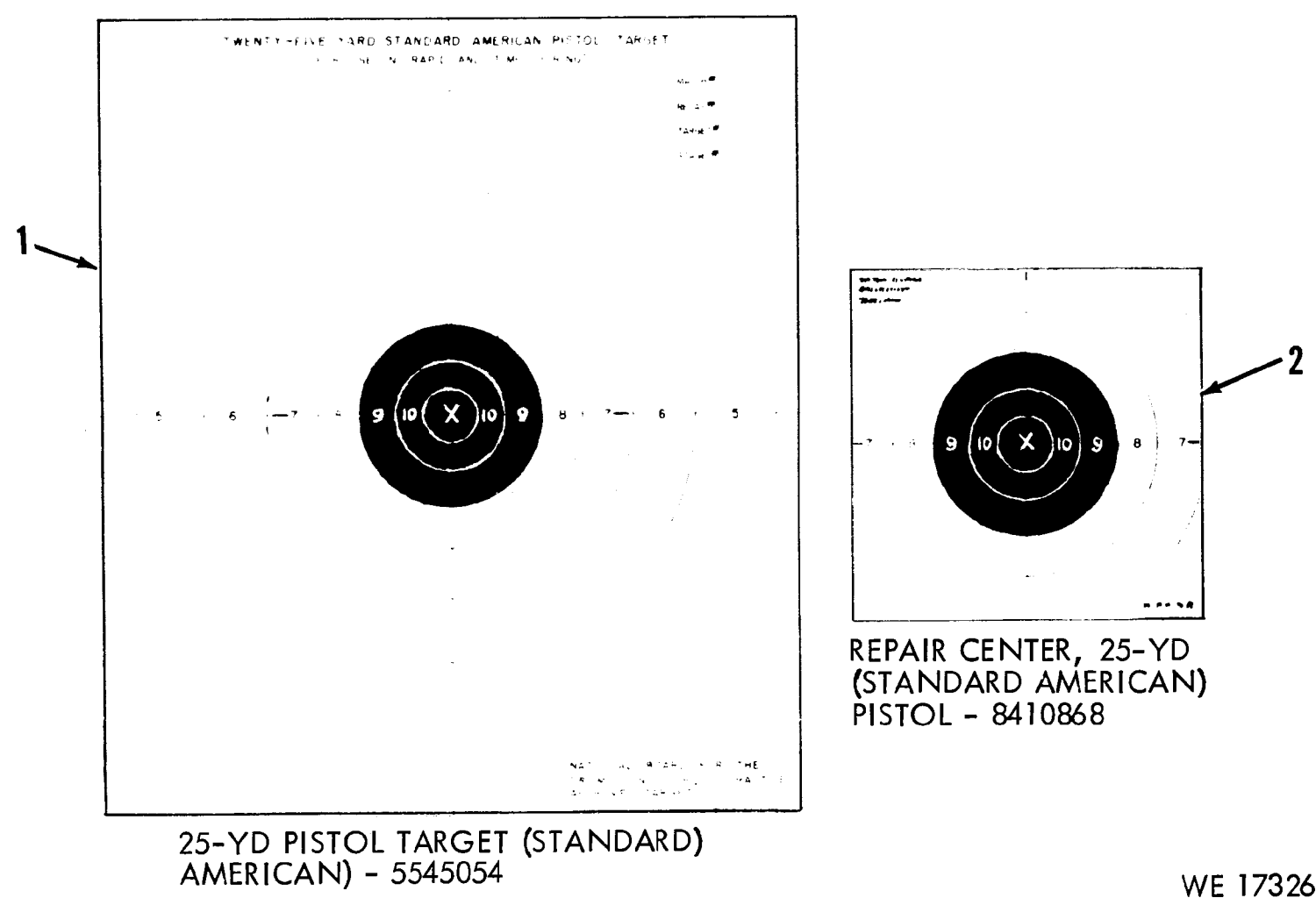
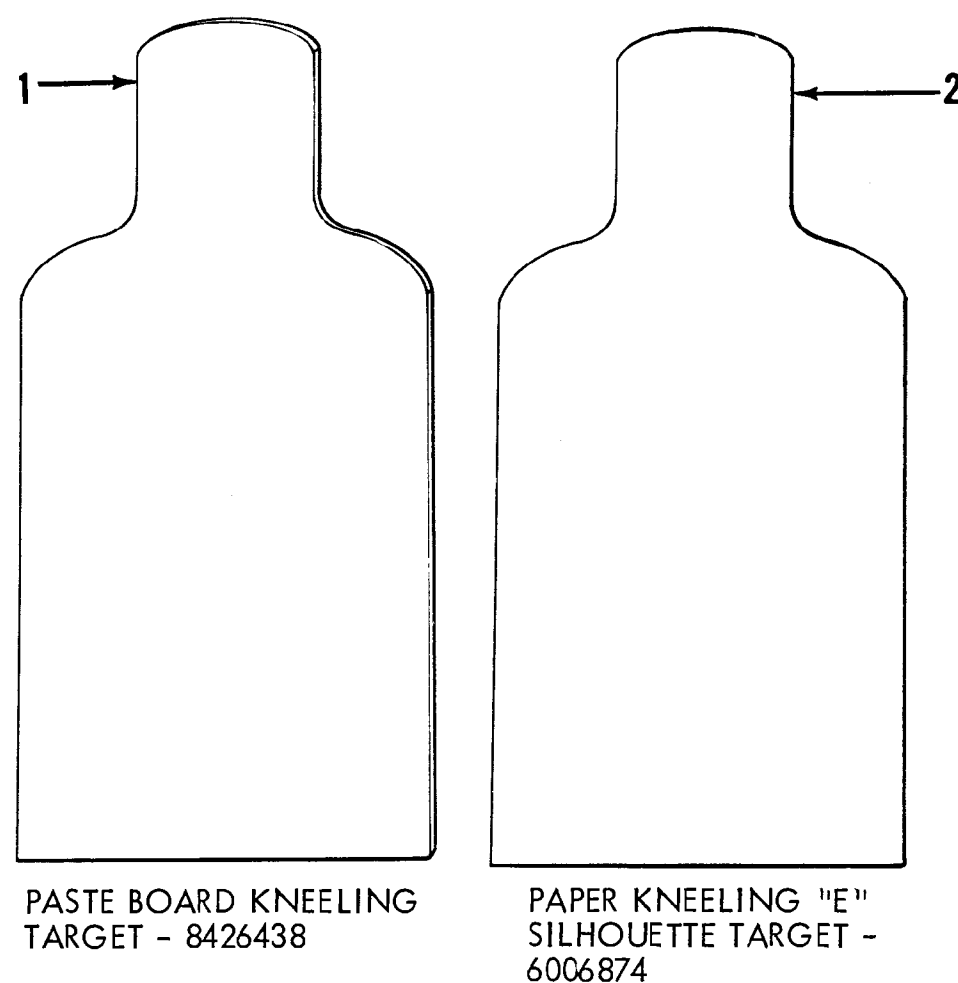
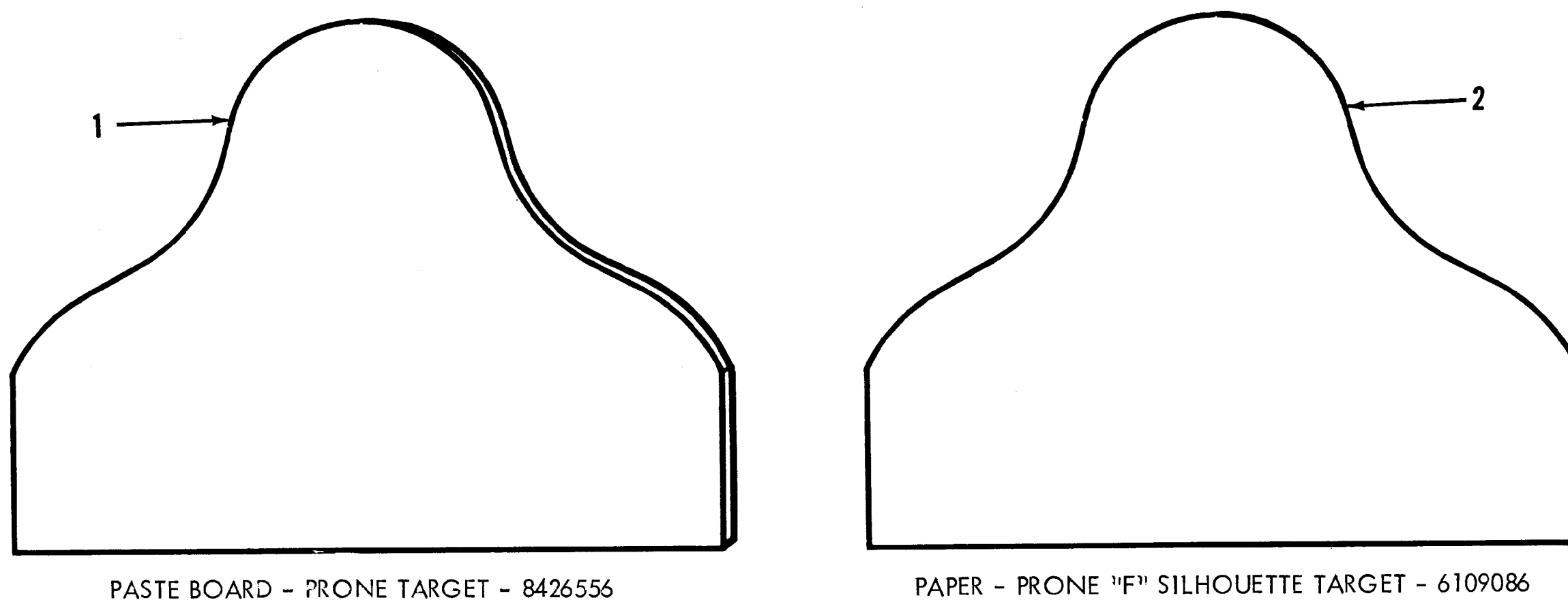


Figure B-28. Paper, 25 yard pistol range bulls-eye (500 per box) and paper bulls-eye target repair center (500 per box).



WE 17298

Figure B-29. Pasteboard "E" kneeling silhouette target (25 per box) and paper "E" kneeling silhouette target (500 per box).



WE 17300

Figure B-30. Pasteboard "F" prone silhouette target (50 per box) and paper "F" prone silhouette target (1000 per box).

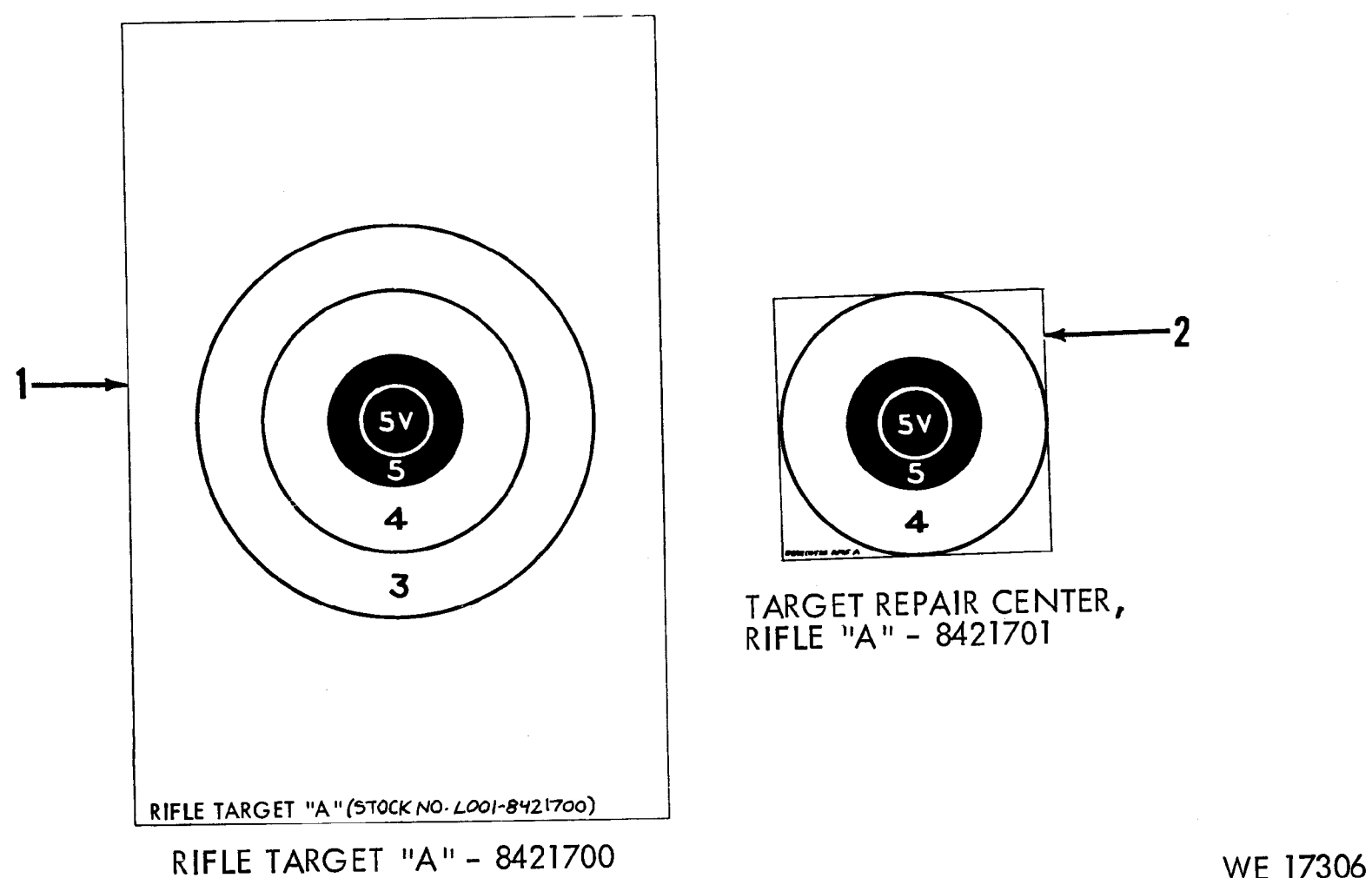


Figure B-31. Paper, 200-300 yards range bulls-eye target (100 per box) and paper bulls-eye target repair center (500 per box)—Navy and Marine Corps only.

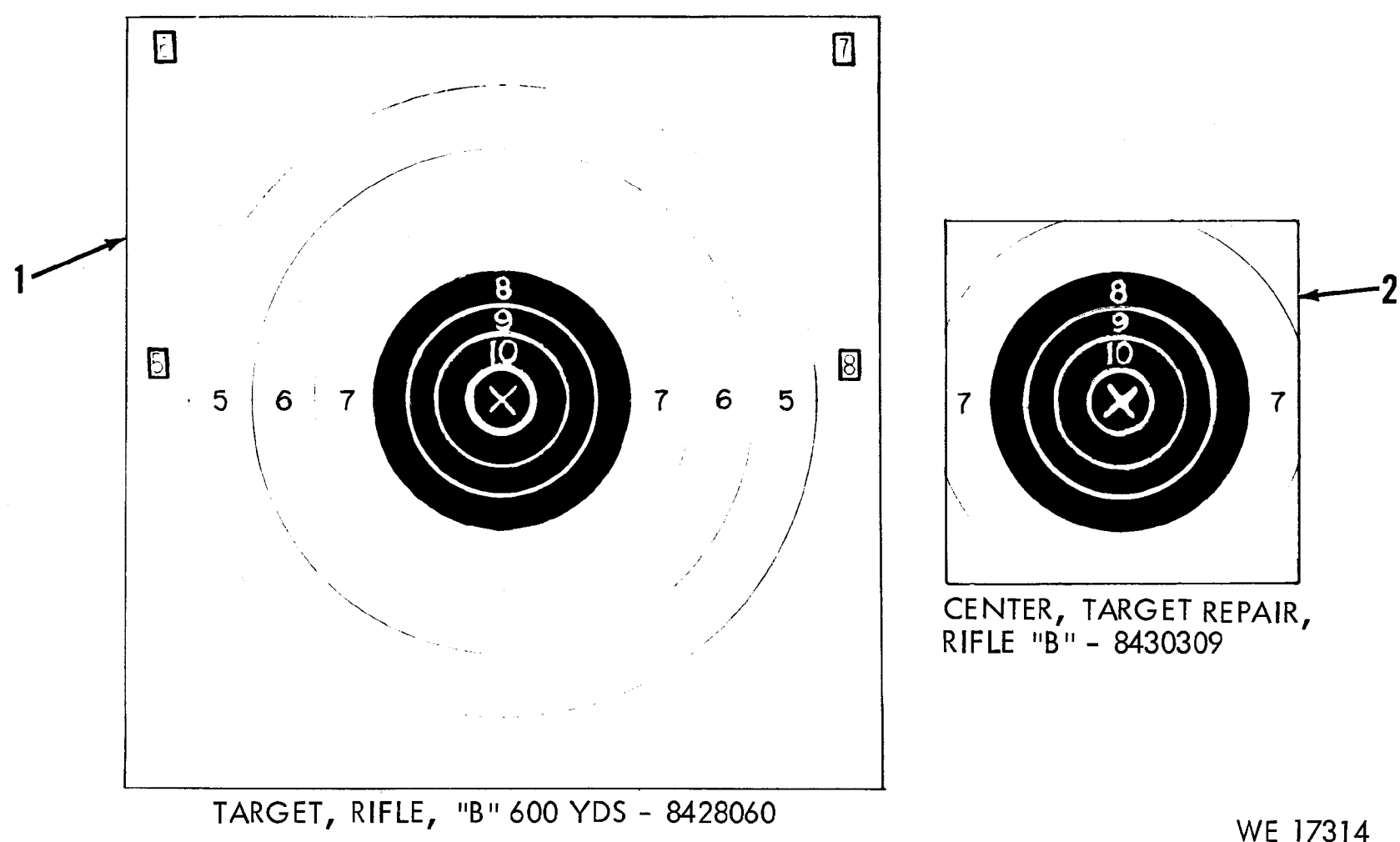


Figure B-32. Paper, 500-600 yards/meters rifle competition target (100 per box) and paper rifle "B" competition target repair center (200 per box).

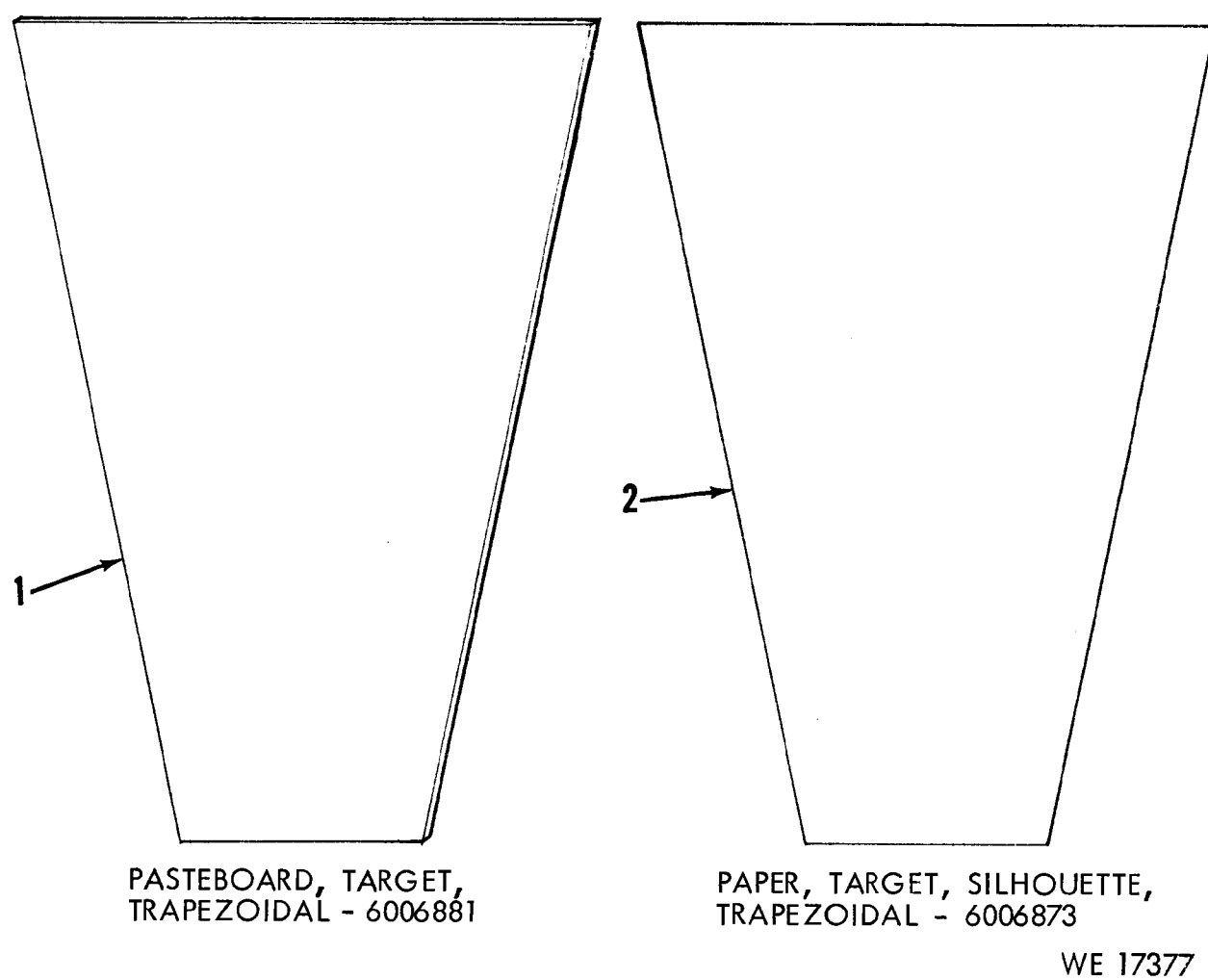


Figure B-33. Pasteboard trapezoidal silhouette target (25 per box) and paper trapezoidal silhouette target (1000 per box).

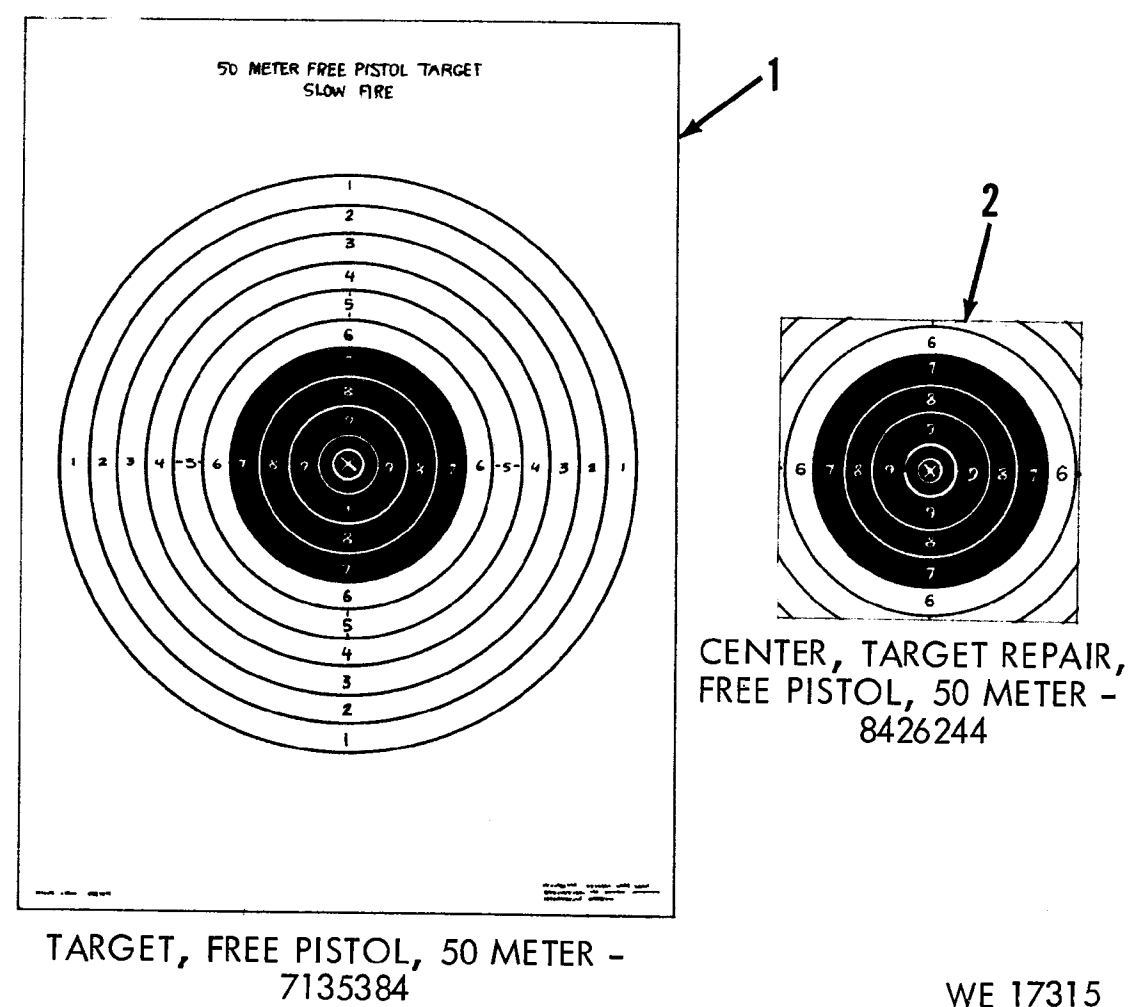


Figure B-34. Paper, 50 meter range, bulls-eye target (500 per box) and paper, 50 meter range, bulls-eye target repair center (1000 per box).

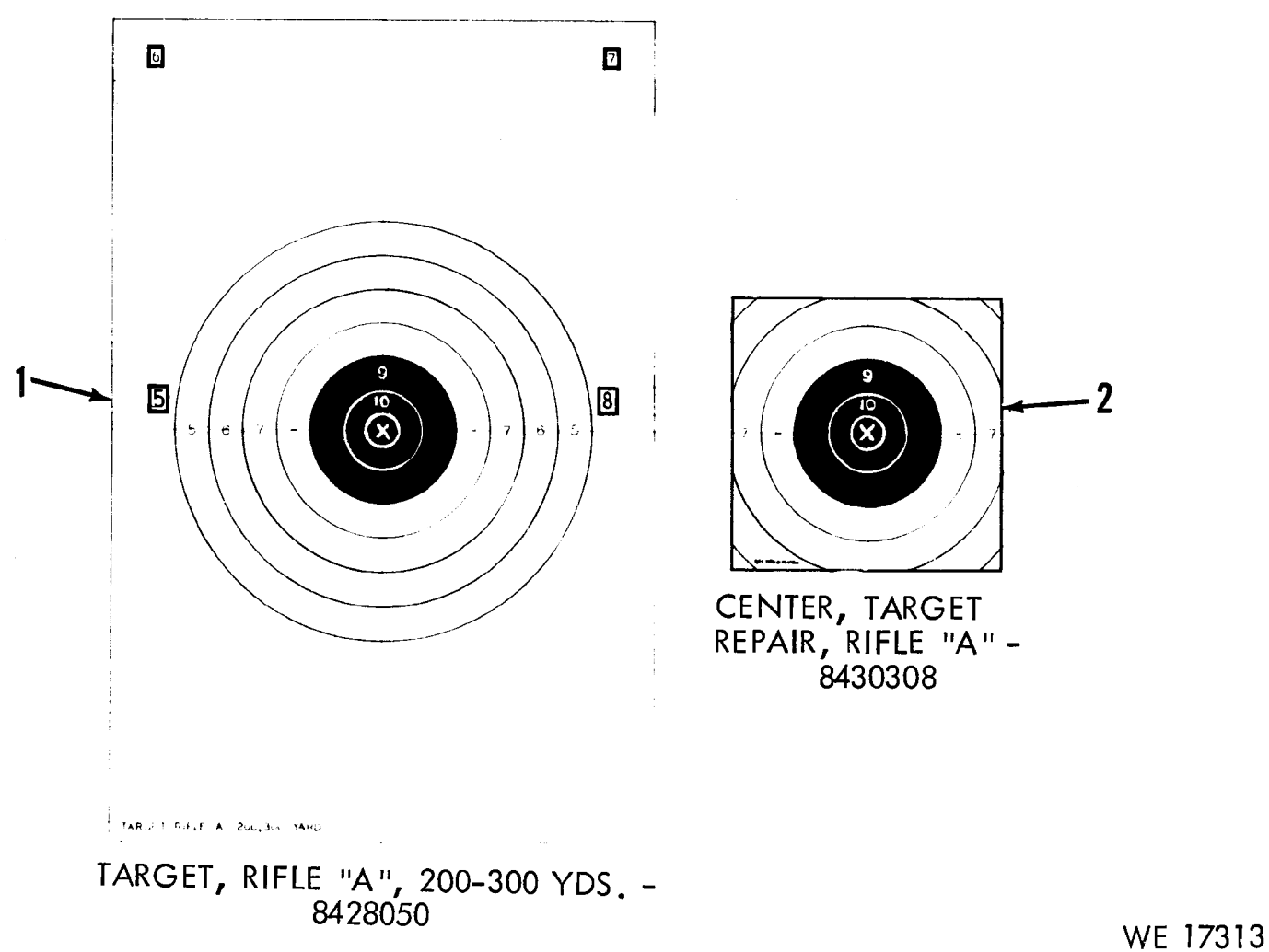


Figure B-35. Paper, 200-300 yards/meters, rifle competition target (100 per box) and paper target repair center (200 per box).

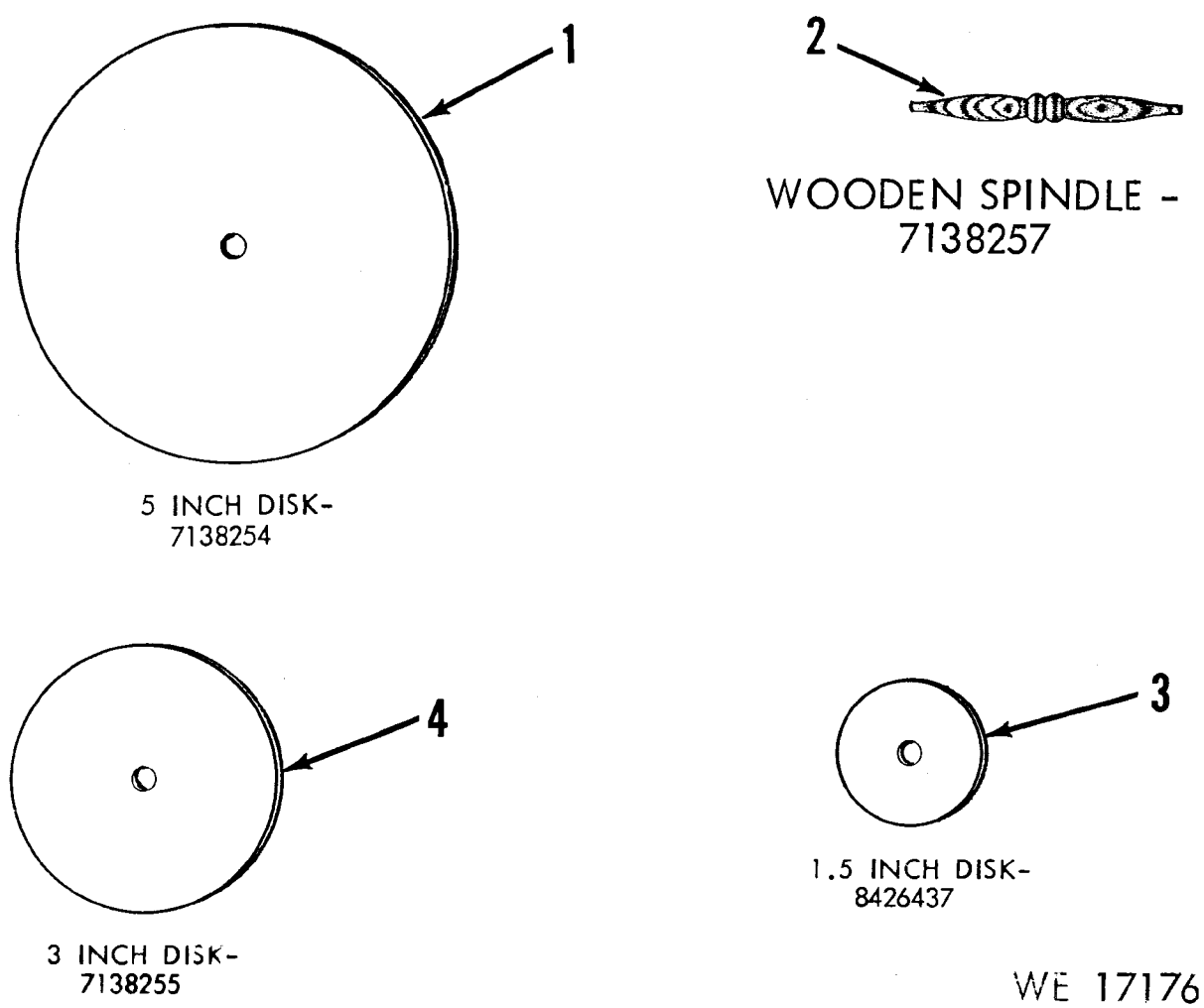


Figure B-36. Miscellaneous target marking devices.

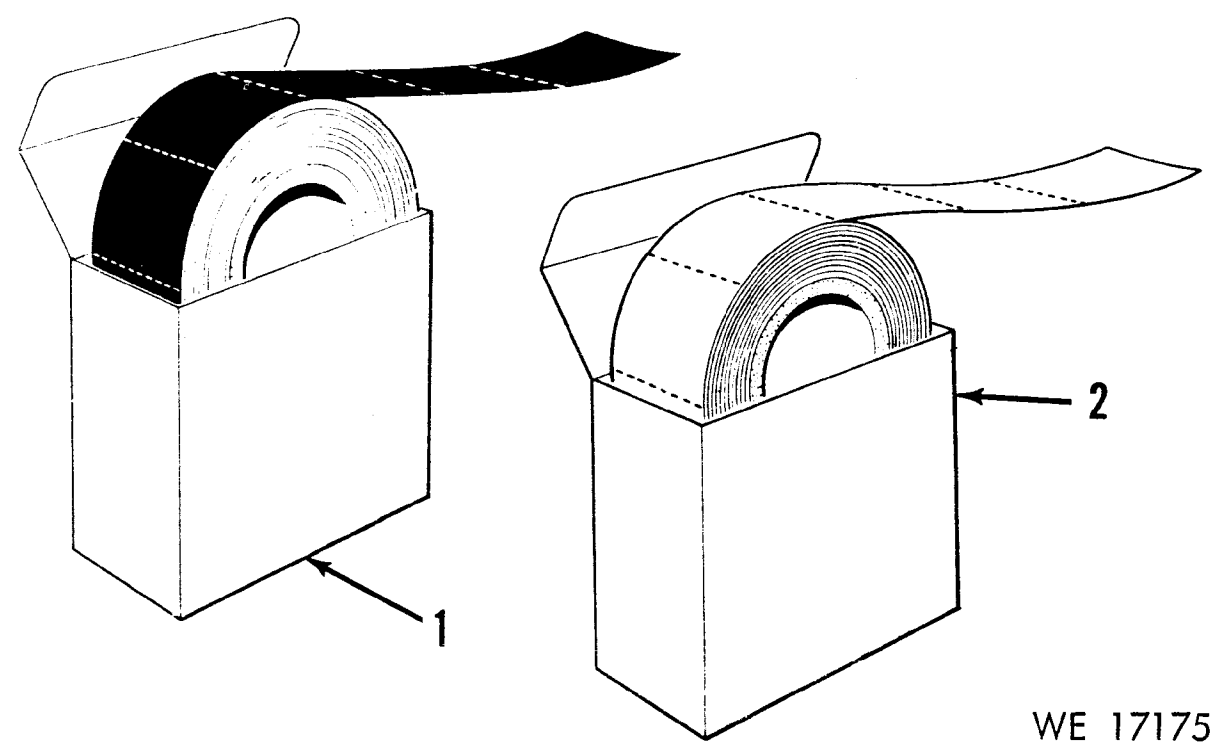


Figure B-37. Miscellaneous target repair devices.

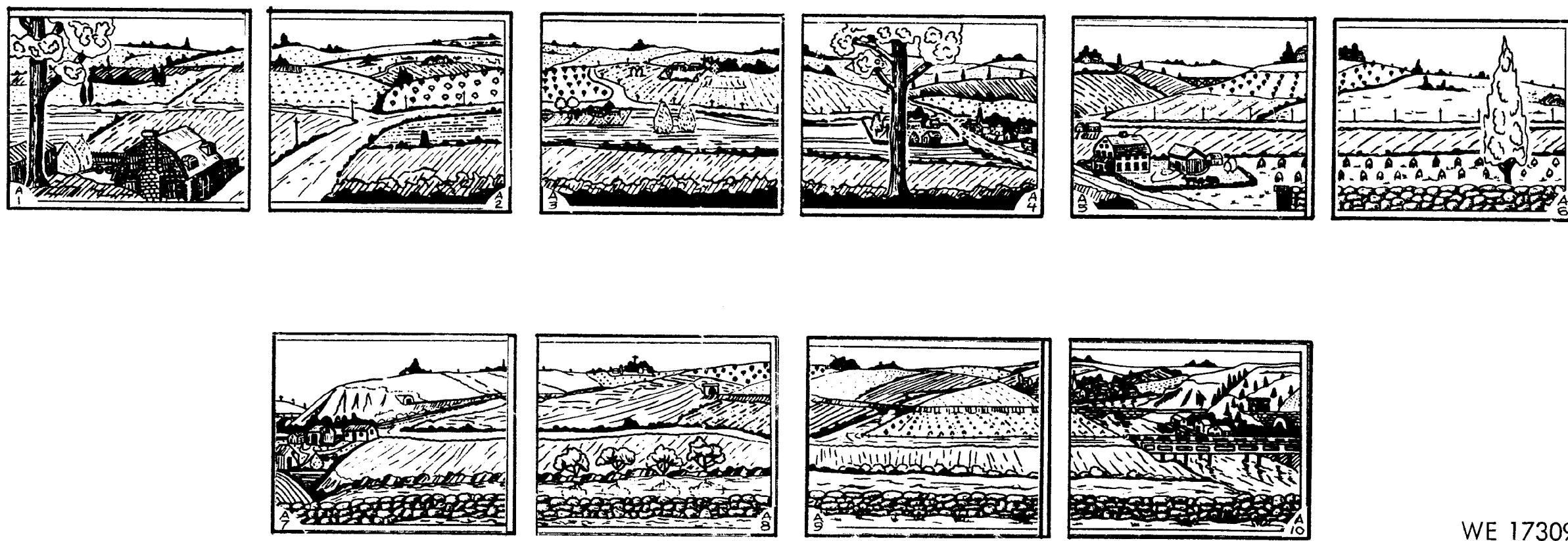
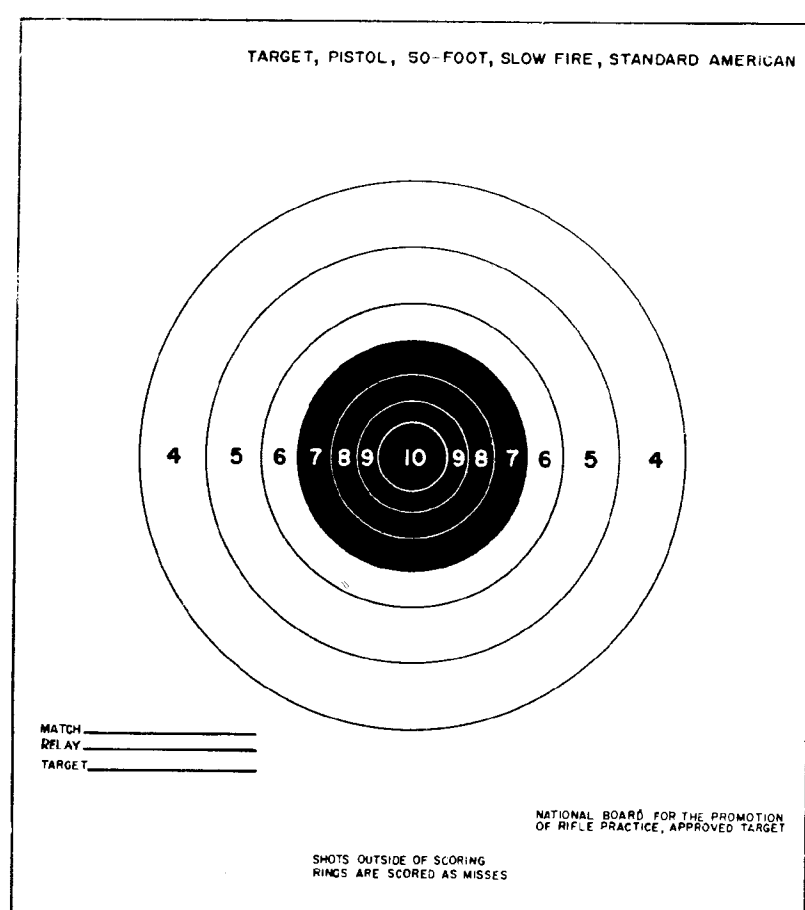
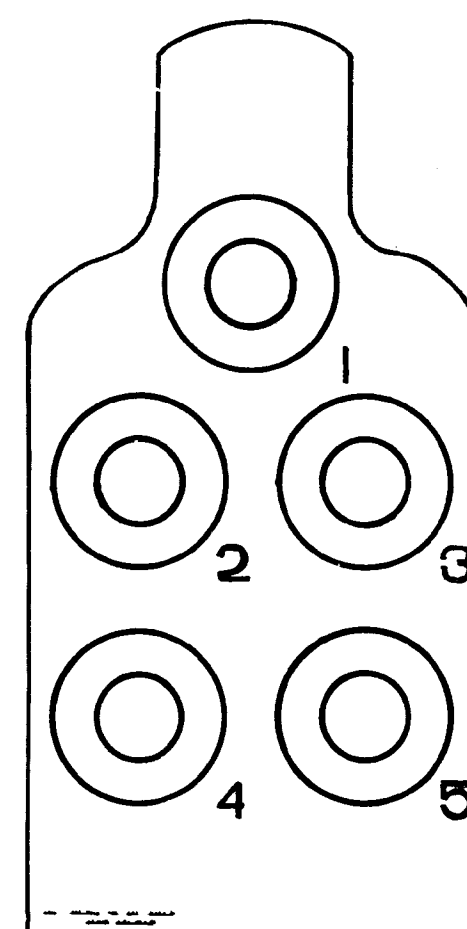


Figure B-38. Paper landscape target 7138253 (1 set of 5 panels of two sheets each—100 sets per box).



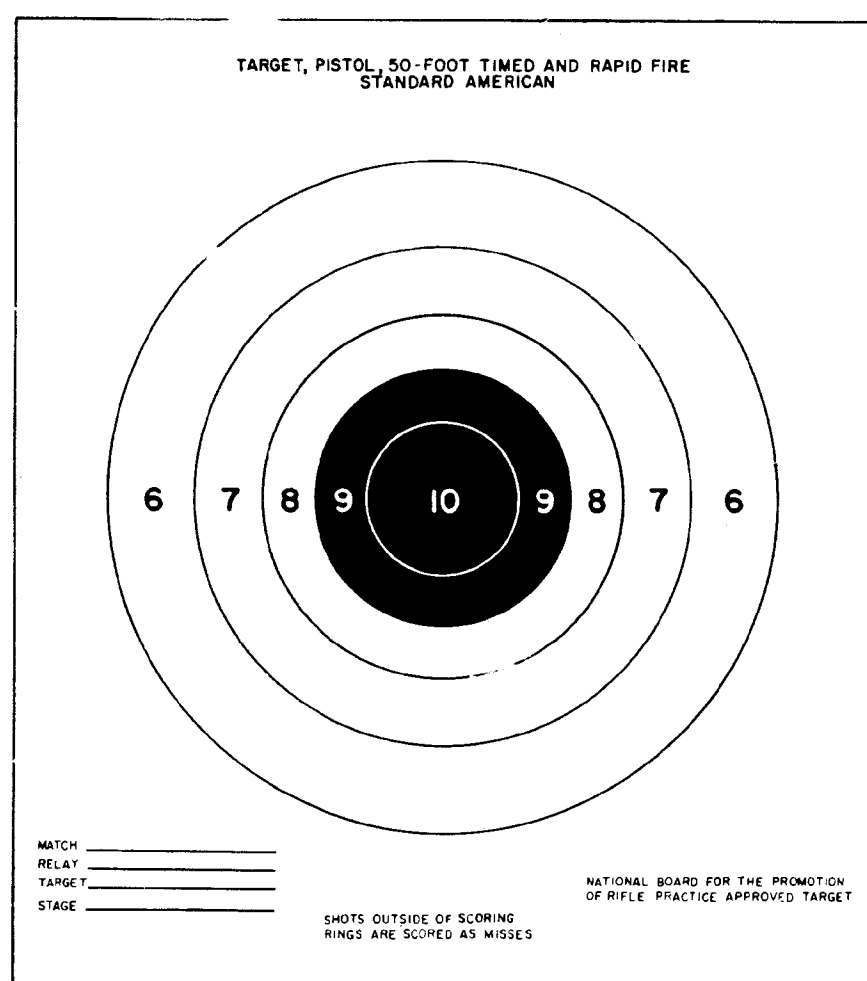
WE 17296



WE 17318

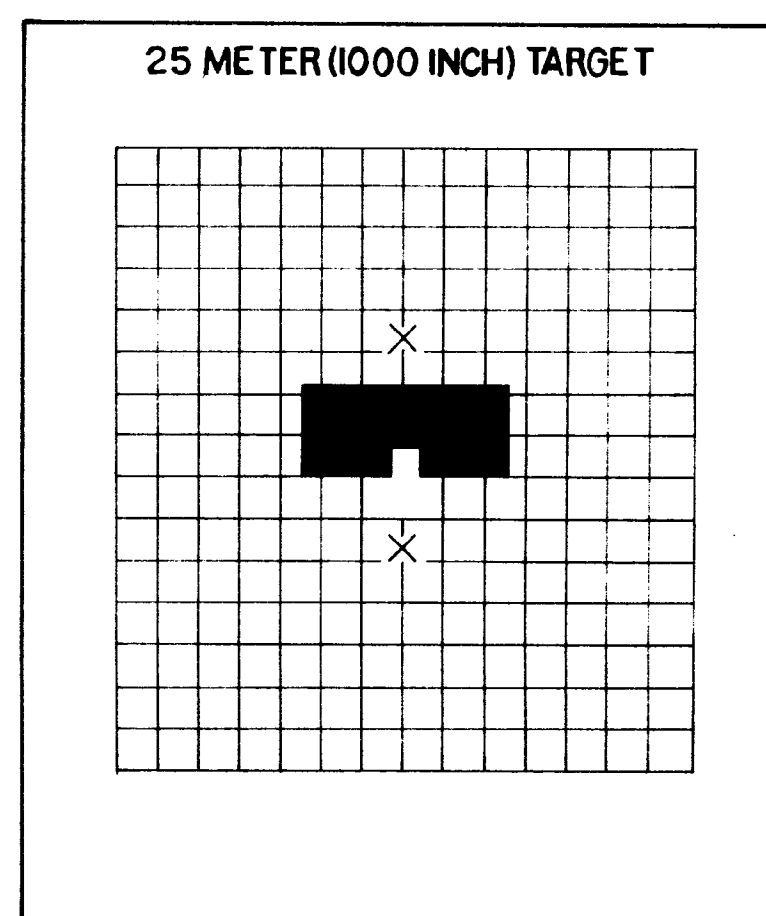
Figure B-39. Paper, 50 feet slow fire pistol bulls-eye target 8407891 (500 per box).

Figure B-40. Paper, 200 feet range, silhouette target 8429711 (500 per box).



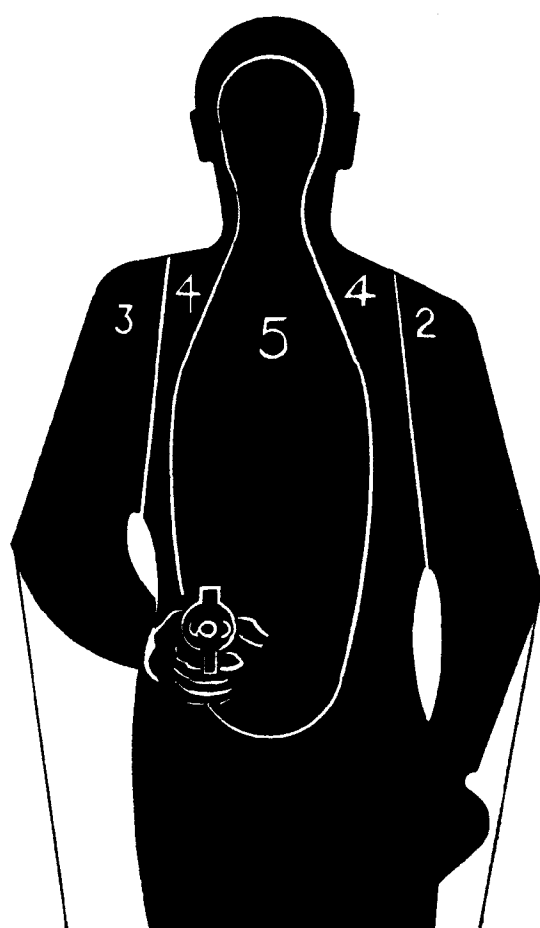
WE 17305

Figure B-41. Paper, 50 feet timed and rapid fire pistol bulls-eye target 8407892 (500 per box).



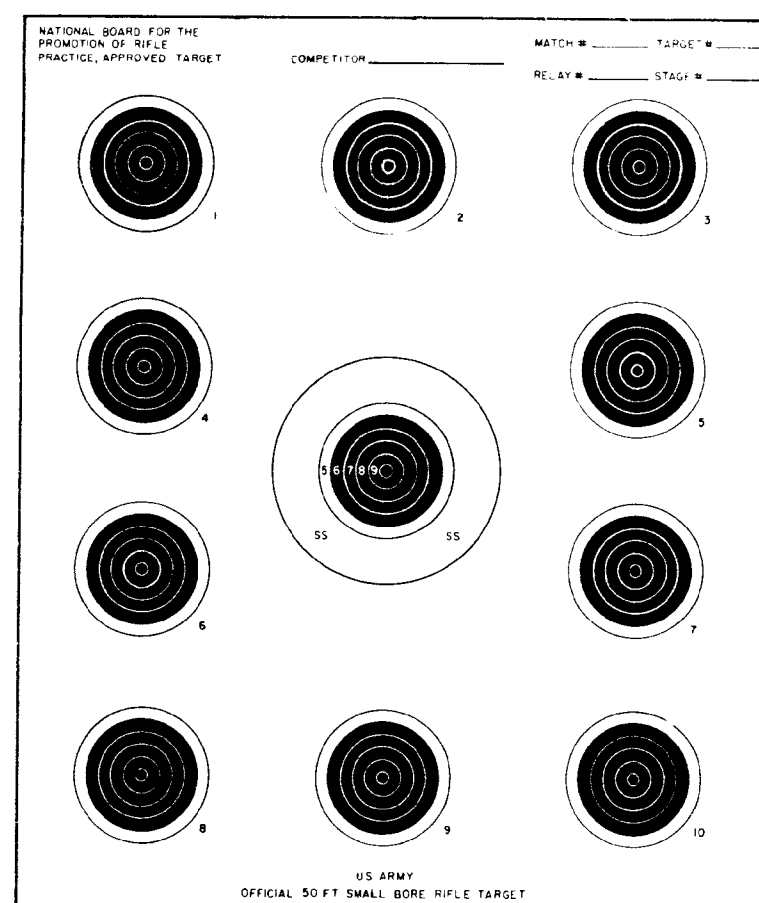
WE 17320

Figure B-42. Paper, 25 meter/1000 inch target 8427088 (500 per box). Note. Top cross is used as shot group center for M14 Series Rifles. Bottom cross is used in same manner for M16 and M16A1 Rifles.



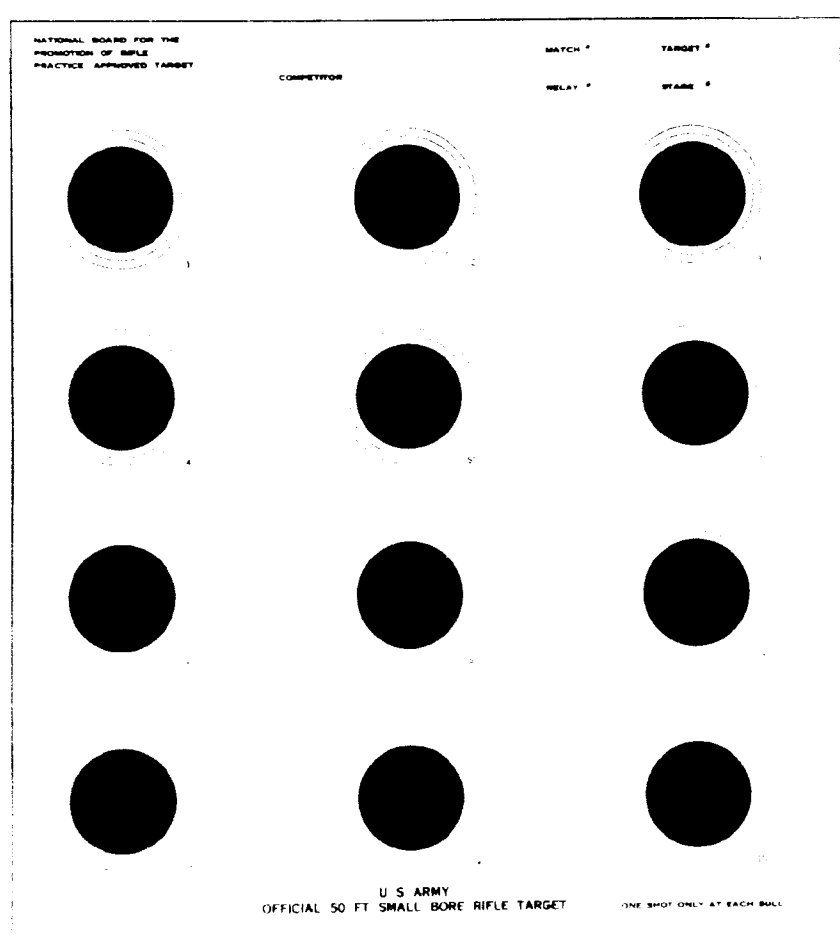
WE 17317

Figure B-43. Pasteboard, standing image silhouette target 8432384 (25 per box).



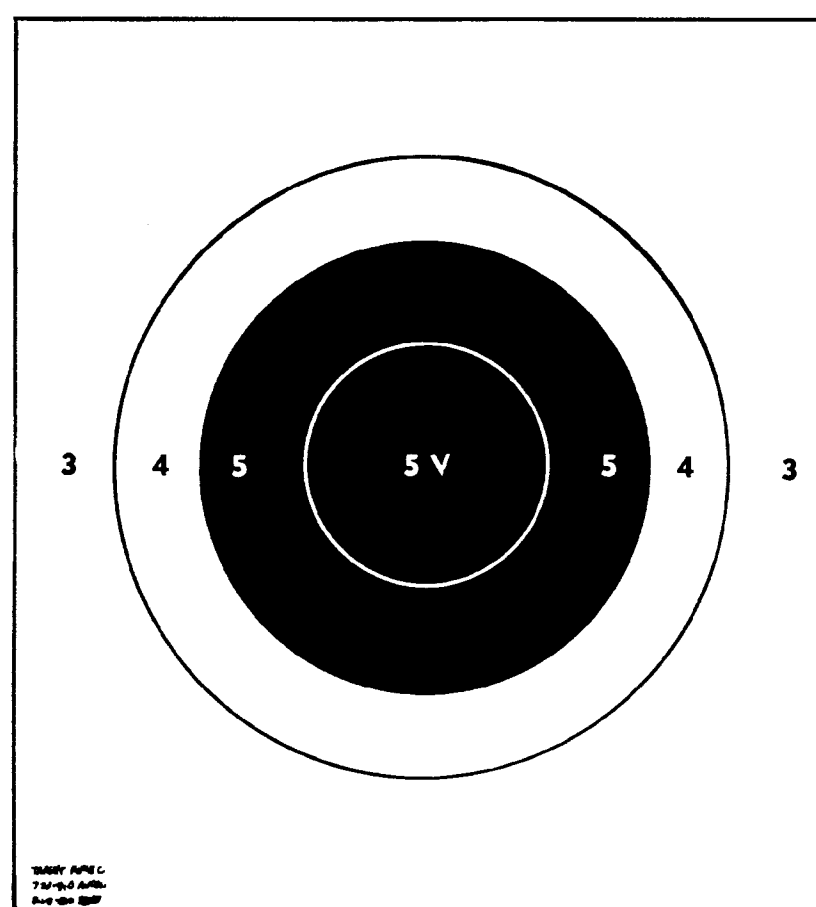
WE 17297

Figure B-44. Paper, 50 feet small bore bulls-eye target 5574606 (500 per box).



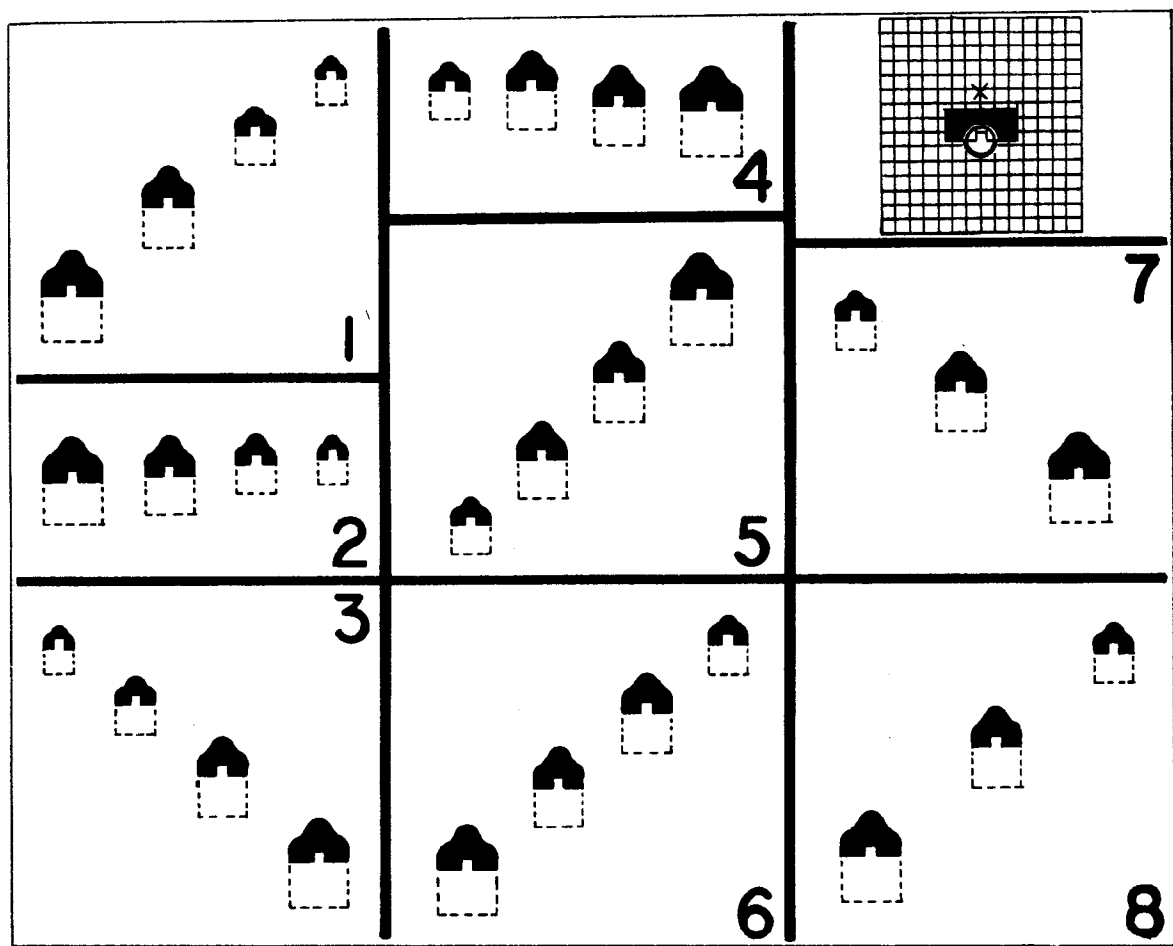
WE 17321

Figure B-45. Paper, 50 feet rifle target 8429699 (500 per box). Note. Black center ringed as figure B-44.



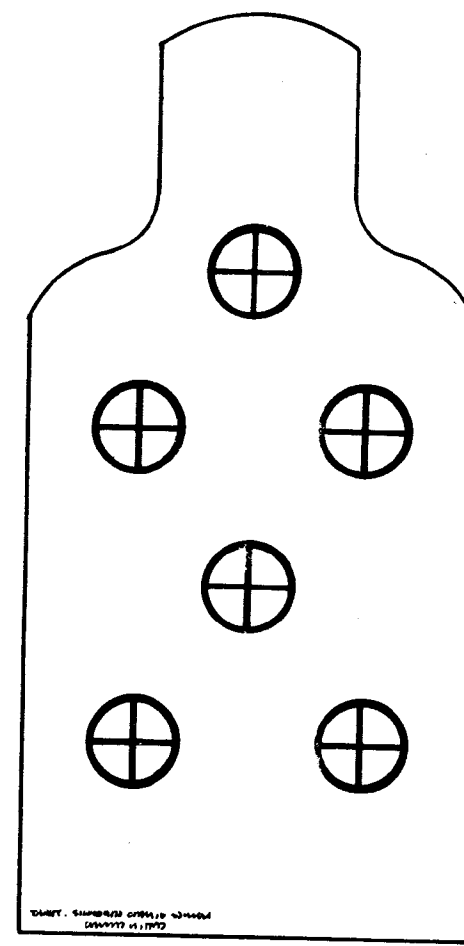
WE 17308

Figure B-46. Paper (800-1000 yards/730-910 meters) National Match Rifle course "C" bulls-eye rifle target 8426672 (100 per box).



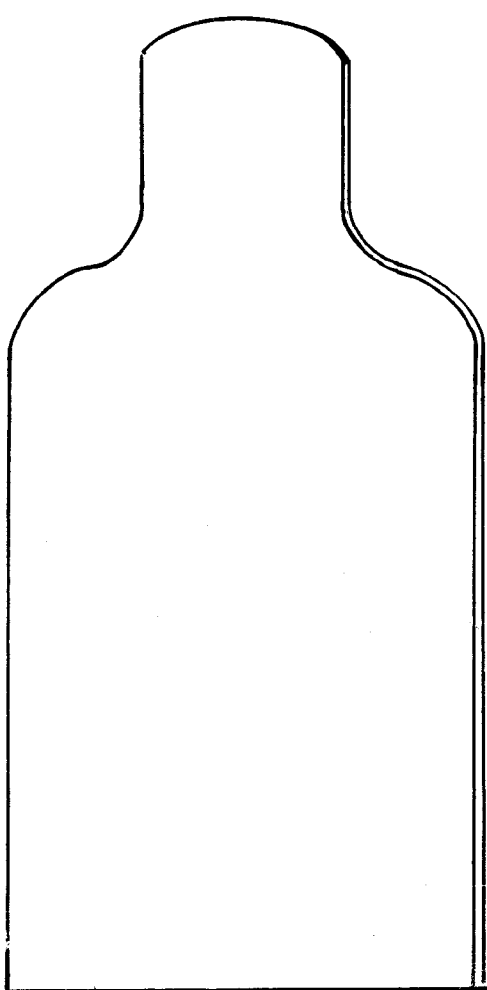
WE 17324

Figure B-47. Paper (25 meter/100 inch) course "C" target 8428046 (200 per box).



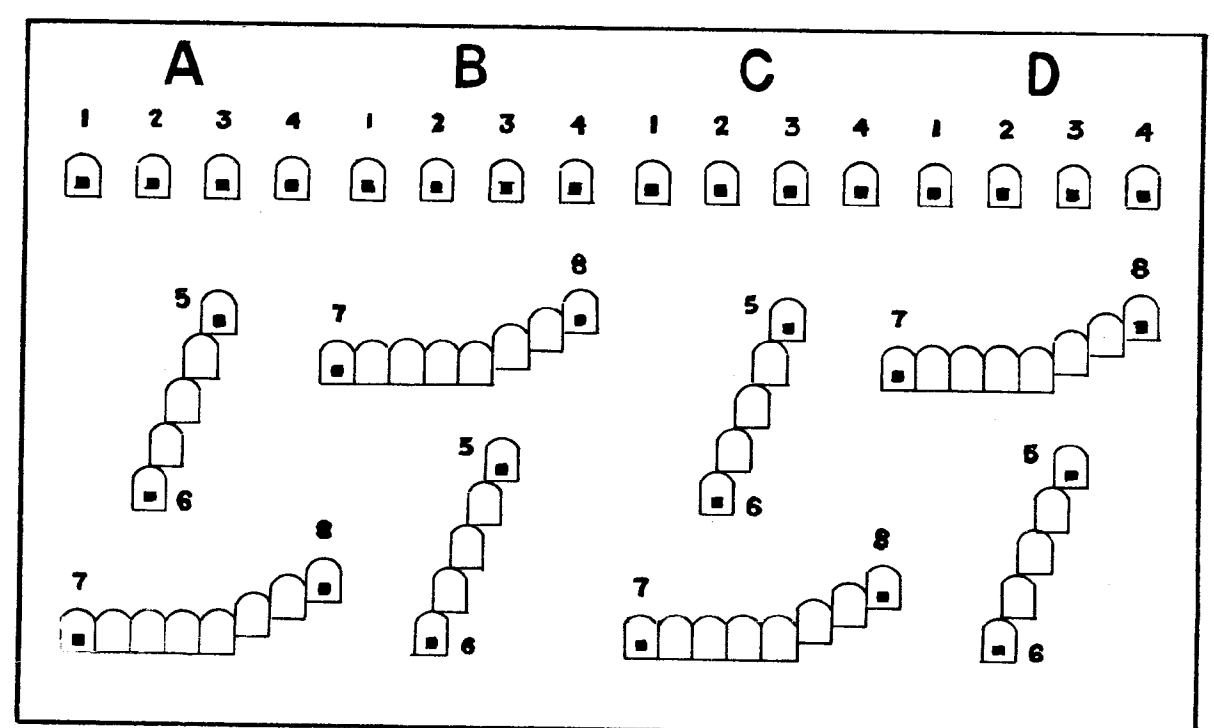
WE 17319

Figure B-48. Paper, 200 feet range silhouette target 8429710 (500 per box).



WE 17316

Figure B-49. Pasteboard, 1000 inch range, kneeling image, silhouette target 8432382 (50 per box).



WE 17323

Figure B-50. Paper, 7.62-MM, Machine Gun, M60, 10 meter range, ABCD, target 8426940 (200 per box).

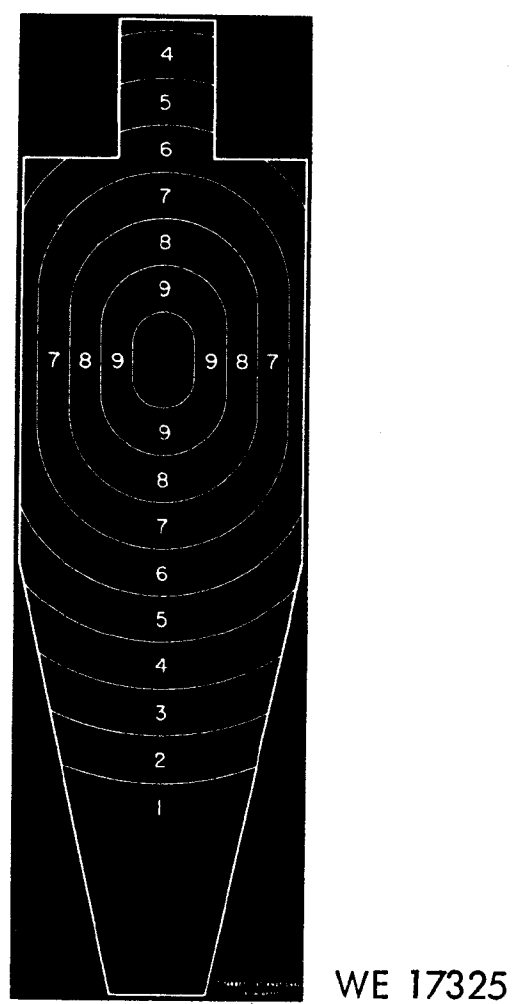


Figure B-51. Paper, standing silhouette target 7135385 (200 per box).

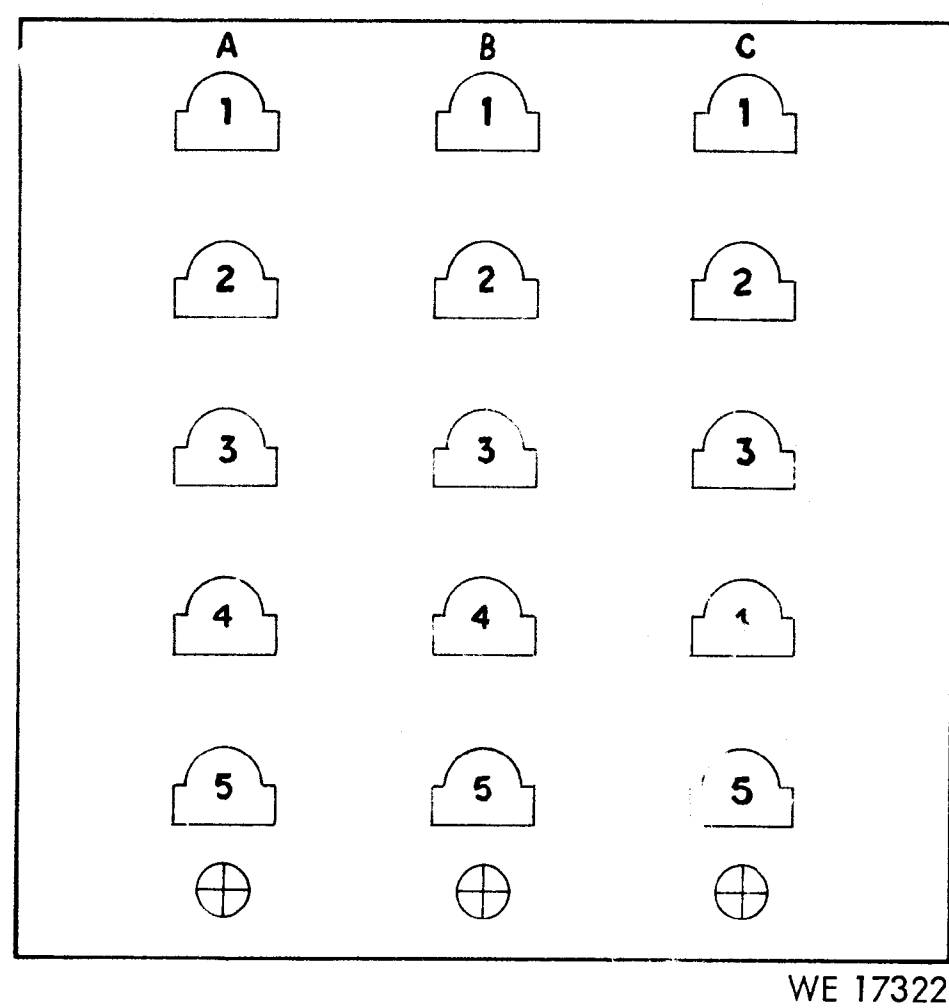


Figure B-52. Paper, subcaliber silhouette target 8429956 (100 per box).
(200 per box).

Section IV. INDEX—FEDERAL STOCK NUMBER AND REFERENCE

NUMBER CROSS-REFERENCE TO FIGURE AND ITEM NUMBER

Stock Number	Figure No.	Item No.	Stock Number	Figure No.	Item No.
6920-078-5123	B-50		6920-695-0133	B-39	
6920-445-5599	B-48		6920-695-0134	B-41	
6920-445-5600	B-40		6920-713-5385	B-51	
6920-514-1011	B-21	2	6920-713-6860	B-22	1
6920-514-1141	B-20	4	6920-713-7223	B-20	7
6920-514-1142	B-20	6	6920-713-7419	B-14	
6920-514-1143	B-19	3	6920-713-8253	B-38	
6920-514-1144	B-19	2	6920-713-8254	B-36	1
6920-514-1145	B-20	5	6920-713-8255	B-36	4
6920-514-1147	B-20	3	6920-713-8257	B-36	2
6920-550-7900	B-26	1	6920-713-9822	B-34	1
6920-550-7902	B-8		6920-714-0237	B-27	2
6920-550-7906	B-6		6920-716-2350	B-37	1
6920-550-9830	B-24	1	6920-716-2351	B-37	2
6920-554-5054	B-28	1	6920-716-2769	B-27	1
6920-555-9715	B-9		6920-789-0864	B-36	3
6920-555-9720	B-13		6920-795-1806	B-29	1
6920-555-9725	B-17		6920-795-1807	B-30	1
6920-555-9740	B-7		6920-856-3031	B-5	
6920-555-9842	B-11		6920-886-1263	B-34	2
6920-555-9843	B-12		6920-897-2457	B-52	
6920-555-9847	B-26	2	6920-900-8204	B-35	1
6920-555-9848	B-23	2	6920-900-8205	B-32	1
6920-557-4606	B-44		6920-906-0169	B-42	
6920-562-0900	B-24	2	6920-906-0170	B-47	
6920-562-0901	B-28	2	6920-922-7450	B-25	1
6920-600-6873	B-33	2	6920-922-7451	B-25	2
6920-600-6874	B-29	2	6920-951-3956	B-43	
6920-600-6876	B-23	1	6920-951-3963	B-49	
6920-600-6881	B-33	1	6920-973-0583	B-45	
6920-600-6899	B-6	2	6920-994-9022	B-46	
6920-610-8811	B-21	1	6920-999-1437	B-32	2
6920-610-8866	B-6	1	6920-999-1436	B-35	2
6920-610-8938	B-20	2	8305-281-2882	B-16	1
6920-610-8941	B-19	1		B-17	1
6920-610-9086	B-30	2		B-18	1
6920-627-4071	B-31	1	8305-285-2152	B-15	1
6920-627-4072	B-31	2	8345-025-3355	B-4	
6920-650-7393	B-10		8345-555-9728	B-2	
6920-650-7424	B-16		8345-555-9733	B-1	
6920-650-7425	B-15		8345-555-9734	B-3	
6920-654-6236	B-18				

Section IV. INDEX—FEDERAL STOCK NUMBER AND REFERENCE NUMBER CROSS—REFERENCE TO FIGURE AND ITEM NUMBER

—Continued

Reference No.	Mfg. Code	Fig. No.	Item No.	Reference No.	Mfg. Code	Fig. No.	Item No.
27-C-3800-72		B-15	1	6507425	19204	B-15	
27-C-38006-36		B-16	1	6546236	19204	B-18	
		B-17	1	7135384	19204	B-34	1
		B-18	1	7135385	19204	B-51	
5140977		B-10	1	7136860	19204	B-22	1
5141011	19204	B-21	2	7137223	19204	B-20	7
5141141	19204	B-20	4	7137419	19204	B-14	
5141142	19204	B-20	6	7138253	19204	B-38	
5141143	19204	B-19	3	7138254	19204	B-36	1
5141144	19204	B-19	2	7138255	19204	B-36	4
5141145	19204	B-20	5	7138257	19204	B-36	2
5141146		B-20	1	7140237	19204	B-27	2
5141147	19204	B-20	3	7162350	19204	B-37	1
5507900	19204	B-26	1	7162351	19204	B-37	2
5507902	19204	B-8		7162769	19204	B-27	1
5507906	19204	B-6		8407891	19204	B-39	
5509830	19204	B-24	1	8410867	19204	B-24	2
5545054	19204	B-28	1	8410868	19204	B-28	2
5559715	19204	B-9		8421700	19204	B-31	1
5559720	19204	B-13		8421701	19204	B-31	2
5559725	19204	B-17		8421705	19204	B-5	
5559728	00000	B-2		8426244	19204	B-34	2
5559733	00000	B-1		8426437	19204	B-36	3
5559734	00000	B-3		8426438	19204	B-29	1
5559740	19204	B-7		8426556	19204	B-30	1
5559842	19204	B-11		8426672	19204	B-46	
5559843	19204	B-12		8426940	19204	B-50	
5559847	19204	B-26	2	8427088	19204	B-42	
5559848	19204	B-23	2	8428046	19204	B-47	
5574606	19204	B-44		8428050	19204	B-35	1
6006873	19204	B-33	2	8428060	19204	B-32	1
6006874	19204	B-29	2	8407892	19204	B-41	
6006876	19204	B-23	1	8429699	19204	B-45	
6006881	19204	B-33	1	8429710	19204	B-48	
6006899	19204	B-6	2	8429711	19204	B-40	
6108811	19204	B-21	1	8429956	19204	B-52	
6108866	19204	B-6	1	8430308	19204	B-35	2
6108938	19204	B-20	2	8430309	19204	B-32	2
6108941	19204	B-19	1	8430365	19204	B-25	1
6109086	19204	B-30	2	8430370	19204	B-25	2
6507393	19204	B-10		8432382	19204	B-49	
6507397	00000	B-4		8432384	19204	B-43	
6507424	19204	B-16					

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